

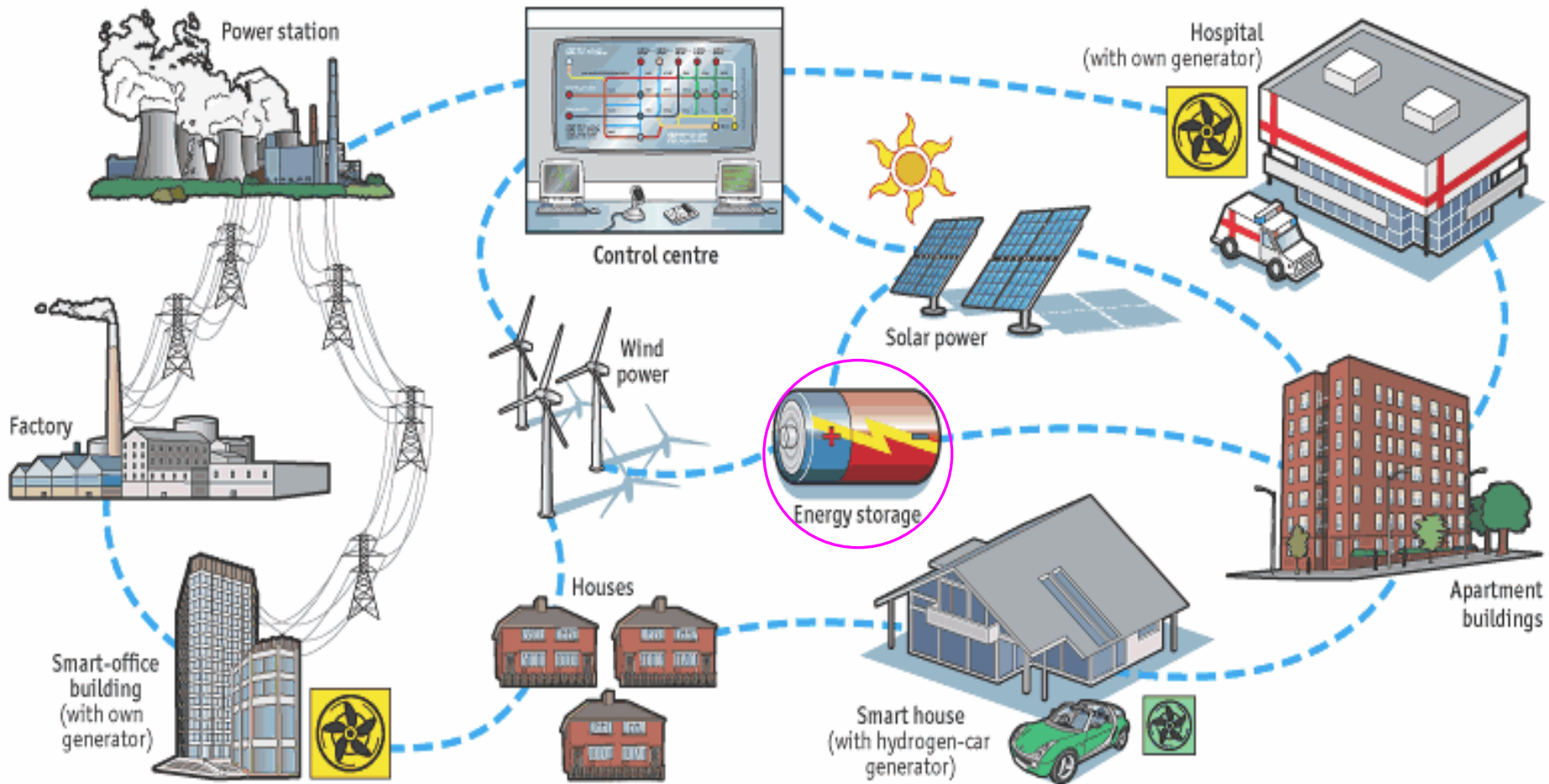
Workshop Summary

Large Scale Grid Storage: Status, Challenges and Perspectives

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NIChE Workshop on Materials for Large-Scale Energy Storage
Sept. 16, 17, 2010

Electrical energy storage-a central component of the future grid



Sources: *The Economist*; ABB

Courtesy AEP

Application scenarios and power/energy ratings

Generation site storage

10s MWh ~ 10s GWh

10s MW ~ GW

Transmission-substation

MWh ~ GWh

MW ~ GW

Community storage

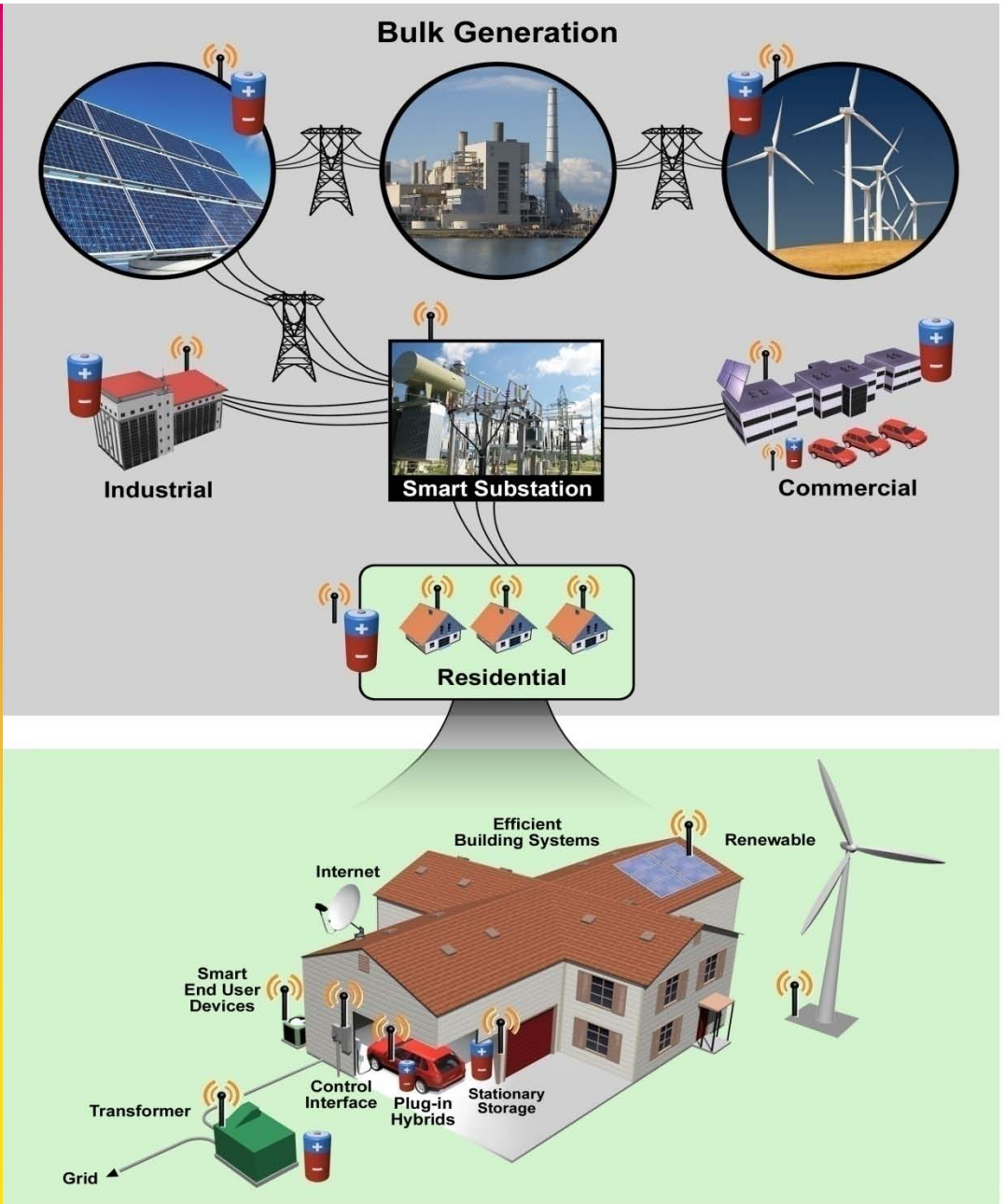
10s kWh ~ 100s kWh

10s kW ~ 100s kW

End user storage

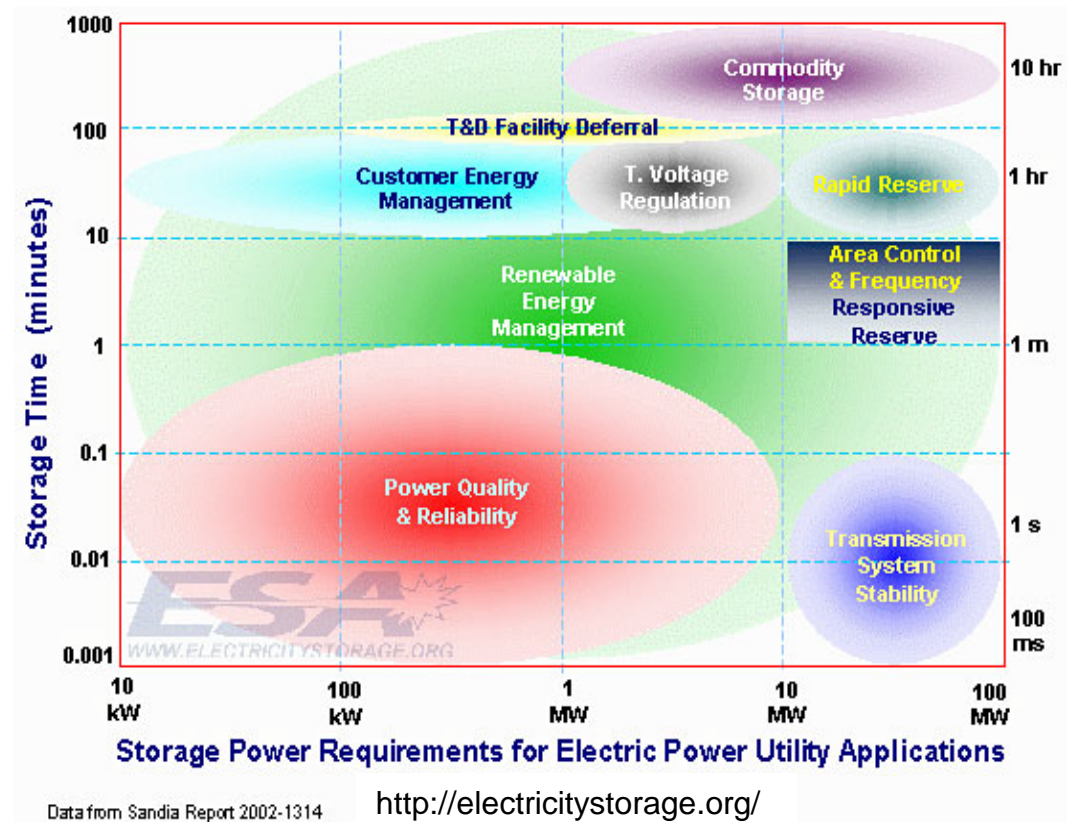
Few kWh ~ 10s kWh

few kW



Performance and economic requirements

- ❑ **Energy/power**: depending on applications;
- ❑ **Quick response** preferable;
- ❑ **Discharge duration**: seconds ~ hours
- ❑ **Efficiency**: High, preferable;
- ❑ **Life**: >10~15yrs, >5,000 deep cycles, higher for shallow cycles, depending on applications;
- ❑ **Safety**

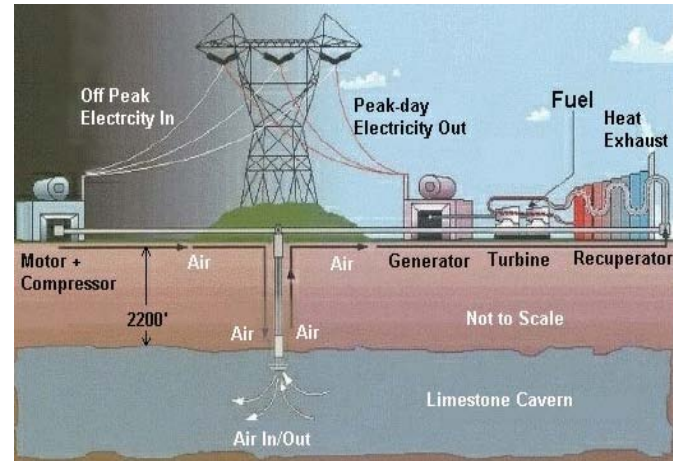
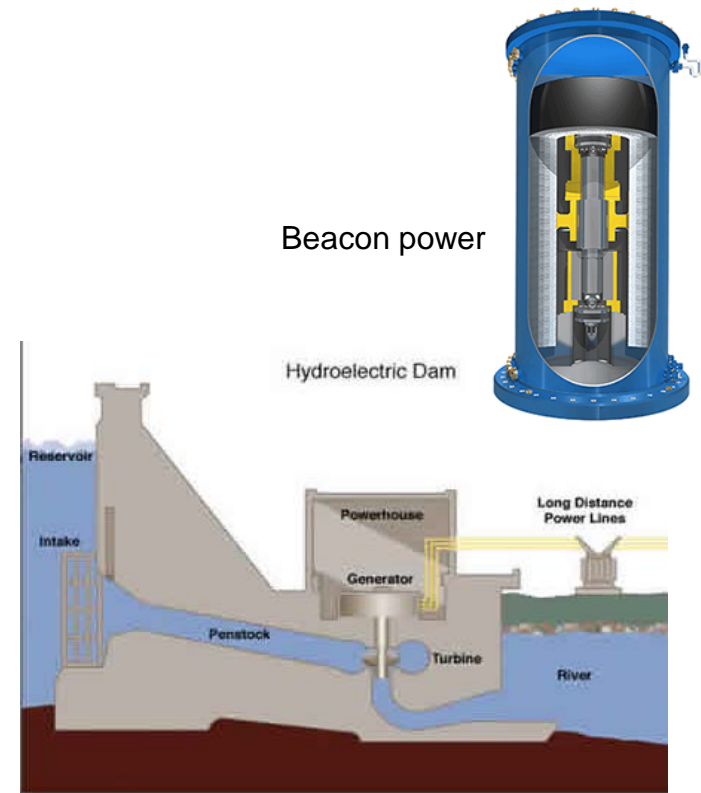
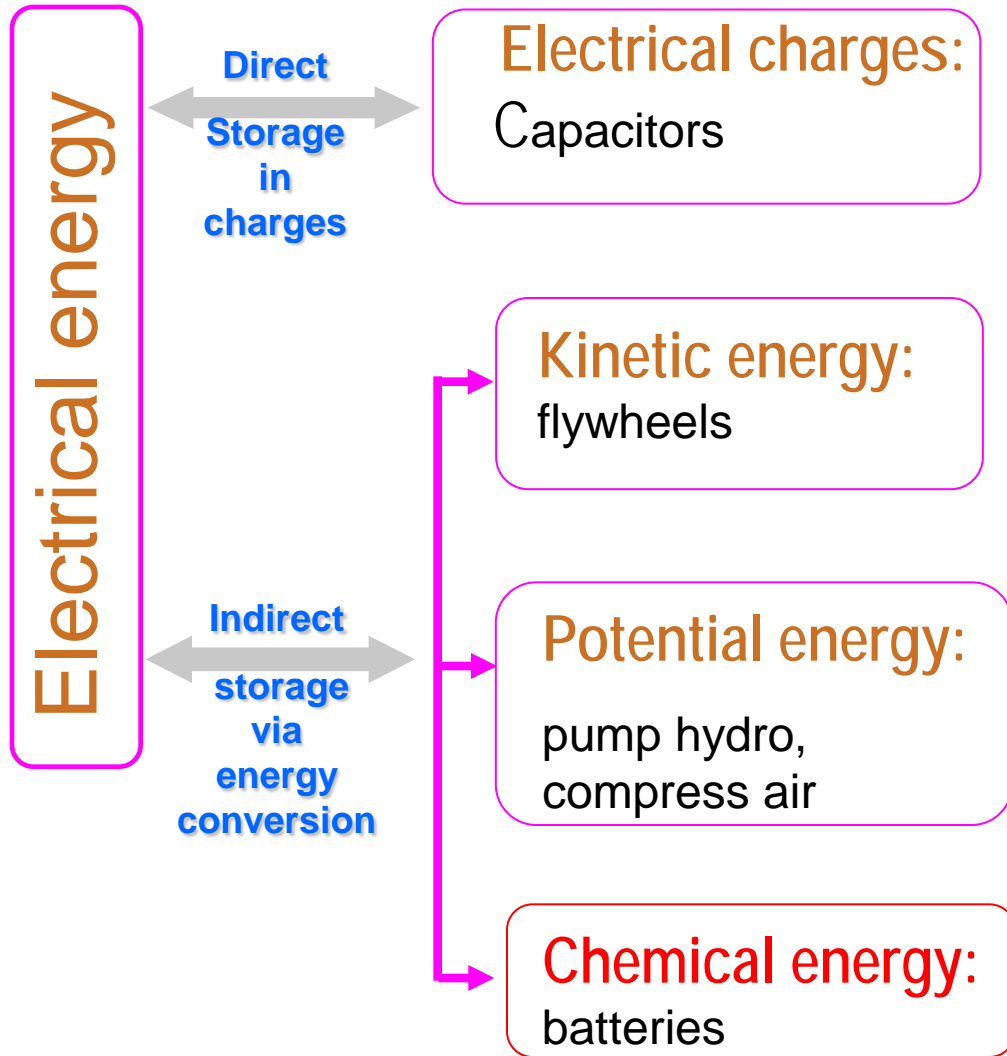


- ❑ **Costs**: low capital cost, life cycle cost, social cost (considering carbon effects)

References:

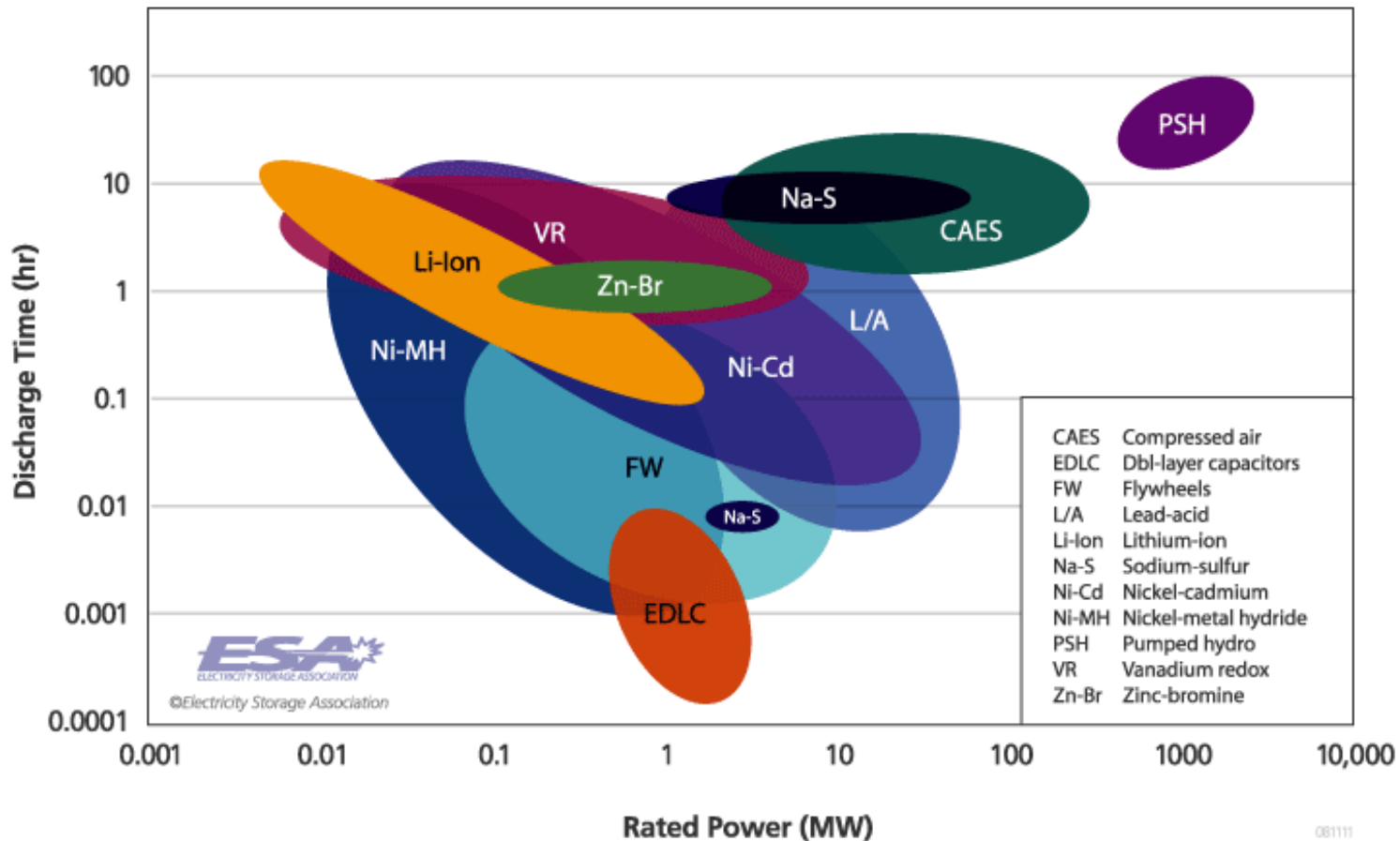
- Report of DOE Advanced Materials & Devices Workshop, organized by TMS, Sandia and PNNL for DOE-OE and ARPA-E
- EPRI report on grid storage functional requirements, P94.002

EES technology options



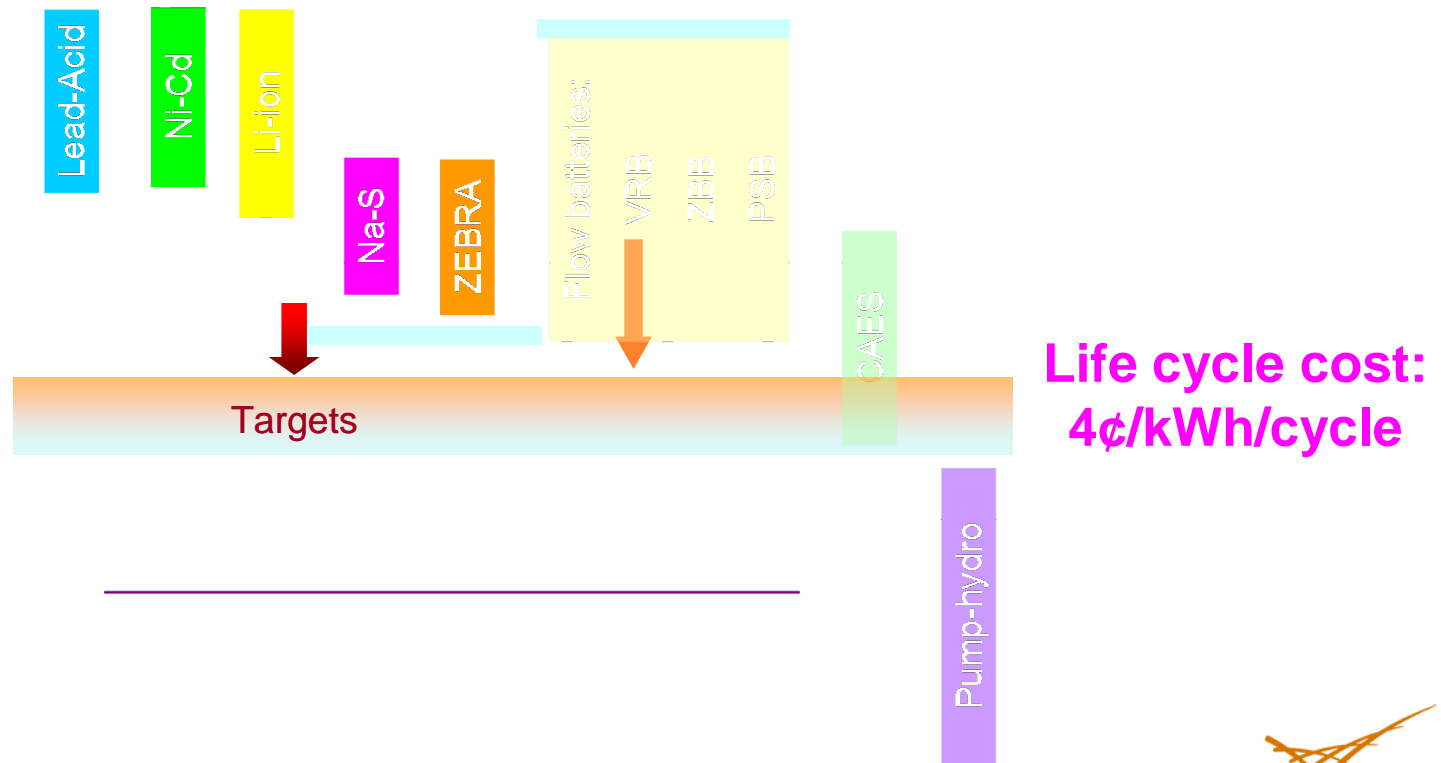
EES via chemical energy-batteries

- ❑ Free energy of chemicals converted into electrical energy: without “Carnot” cycles
- ❑ Potentially capable of uptake and release of electrical energy according to power and energy demands

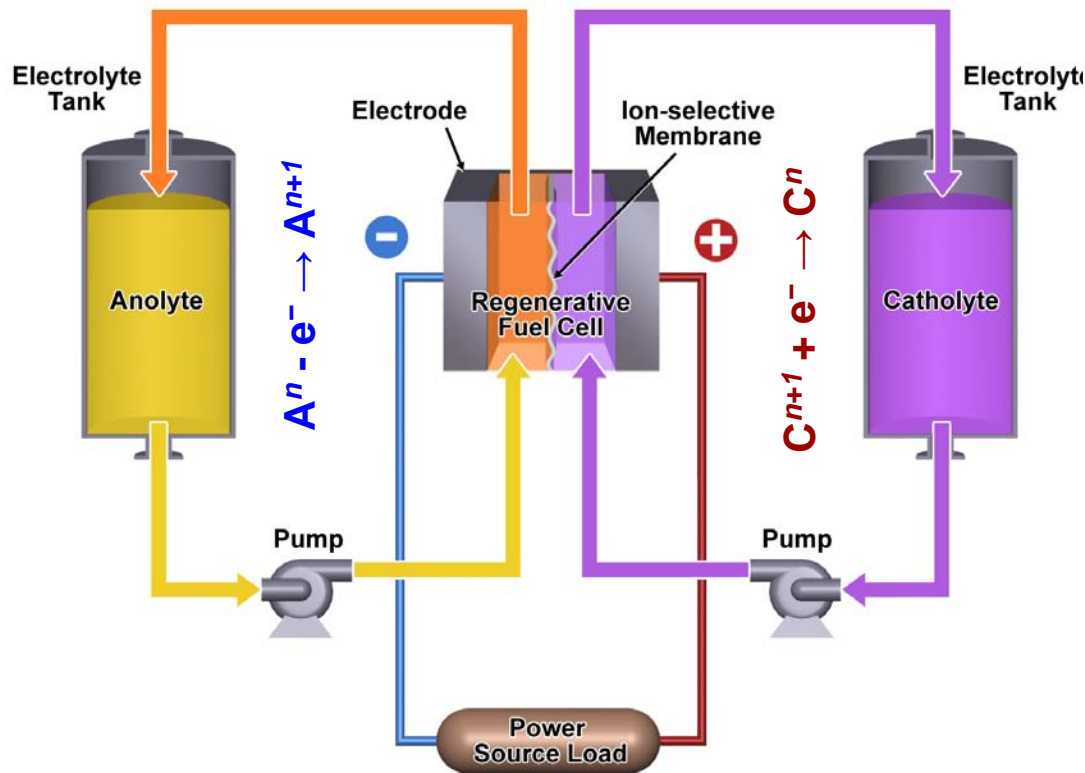


Overall technology challenges

- ❑ Cost at least 2~3 x higher for broad market penetration
- ❑ Better economy reliant on improved reliability, durability, life and efficiency, along with manufacturing
- ❑ **Require advancement in science and technology**



Redox flow batteries (RFB) or regenerative fuel cells



Why RFBs?

- ❑ Capable of a large energy/power (but not specific energy or density)
- ❑ Separation of energy and power
- ❑ No-mechanical and thermal stress during cycling
- ❑ Active heat management
- ❑ Quick response (milliseconds)
- ❑ Safe
- ❑ Potential low cost
- ❑ ...

Redox chemistries and exiting technologies

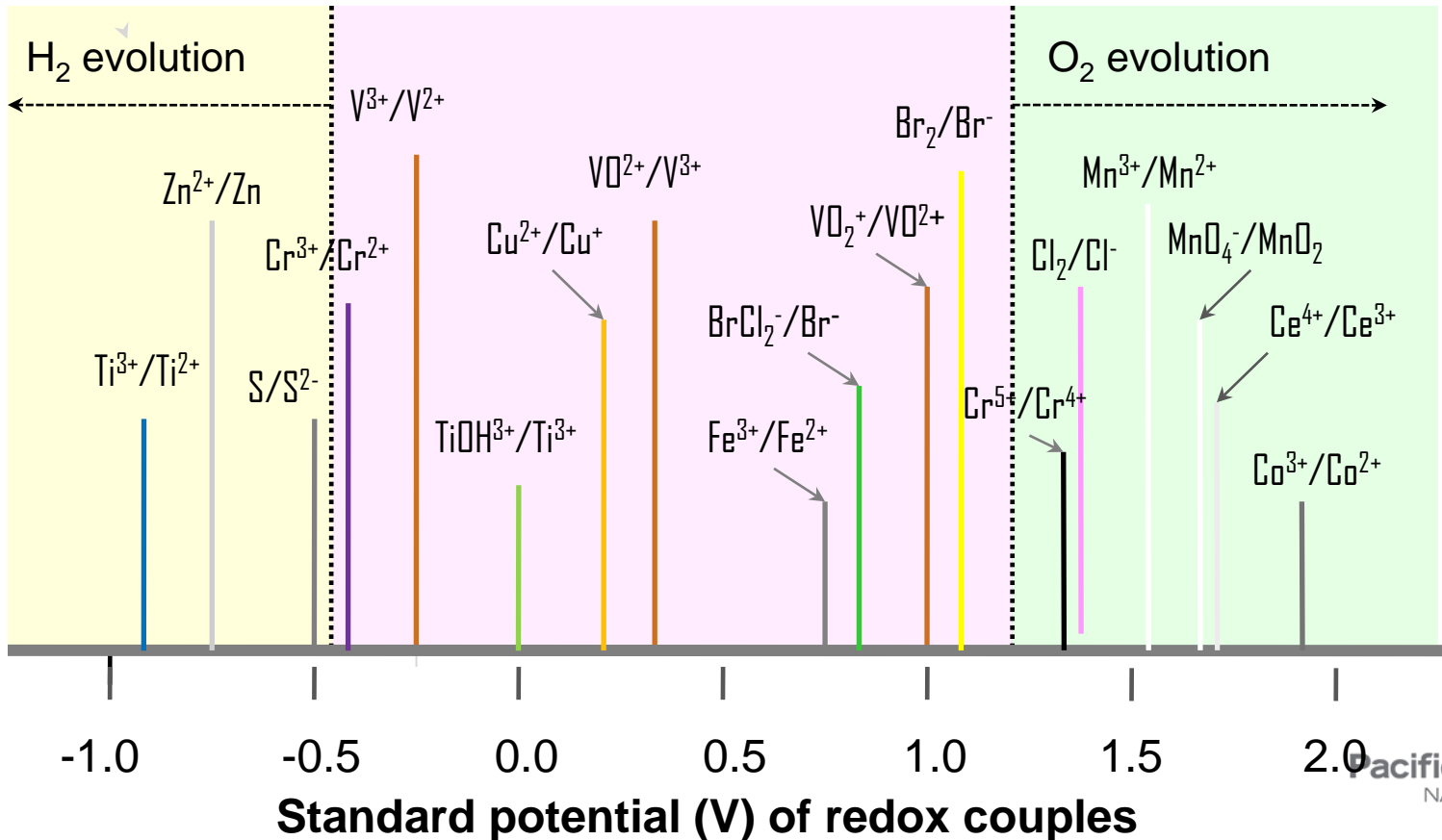
- ❑ VRB: V^{2+}/V^{3+} vs. VO_2^+/VO^{2+}
- ❑ ICB: Fe^{3+}/Fe^{2+} vs. Cr^{3+}/Cr^{2+}
- ❑ ZBB: Br^-/Br^{2-} vs. Zn^{2+}/Zn
- ❑ PSB: Br_2/Br^- vs. S/S^{2-}

Multi-100 kW
or higher
demonstrated

Others:

V^{2+}/V^{3+} vs. $Br^-/ClBr_2^-$;
 Ce^{4+}/Ce^{3+} vs. V^{2+}/V^{3+} ;
 Fe^{3+}/Fe^{2+} vs. Br_2/Br^- ;
 Mn^{2+}/Mn^{3+} vs. Br_2/Br^- ;
 Fe^{3+}/Fe^{2+} vs. Ti^{2+}/Ti^{4+} , ...

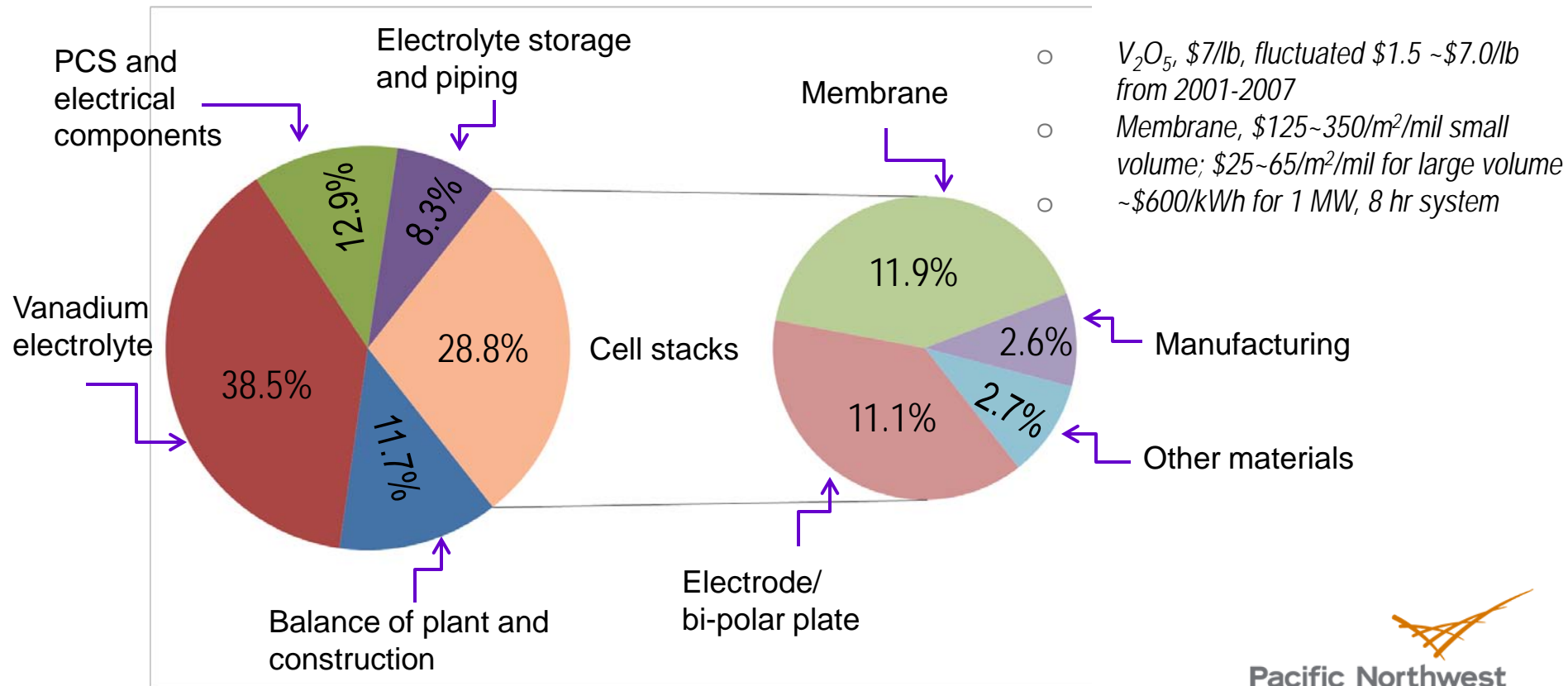
Non-aqueous electrolyte, high V and ED, but high cost



Challenges of RFBs: take VRB as example

- ❑ Specific energy 15~25 Wh/kg; energy density 20~33 Wh/liter
- ❑ Stability of electrolyte, 10~40°C
- ❑ High cost, >\$500/kWh

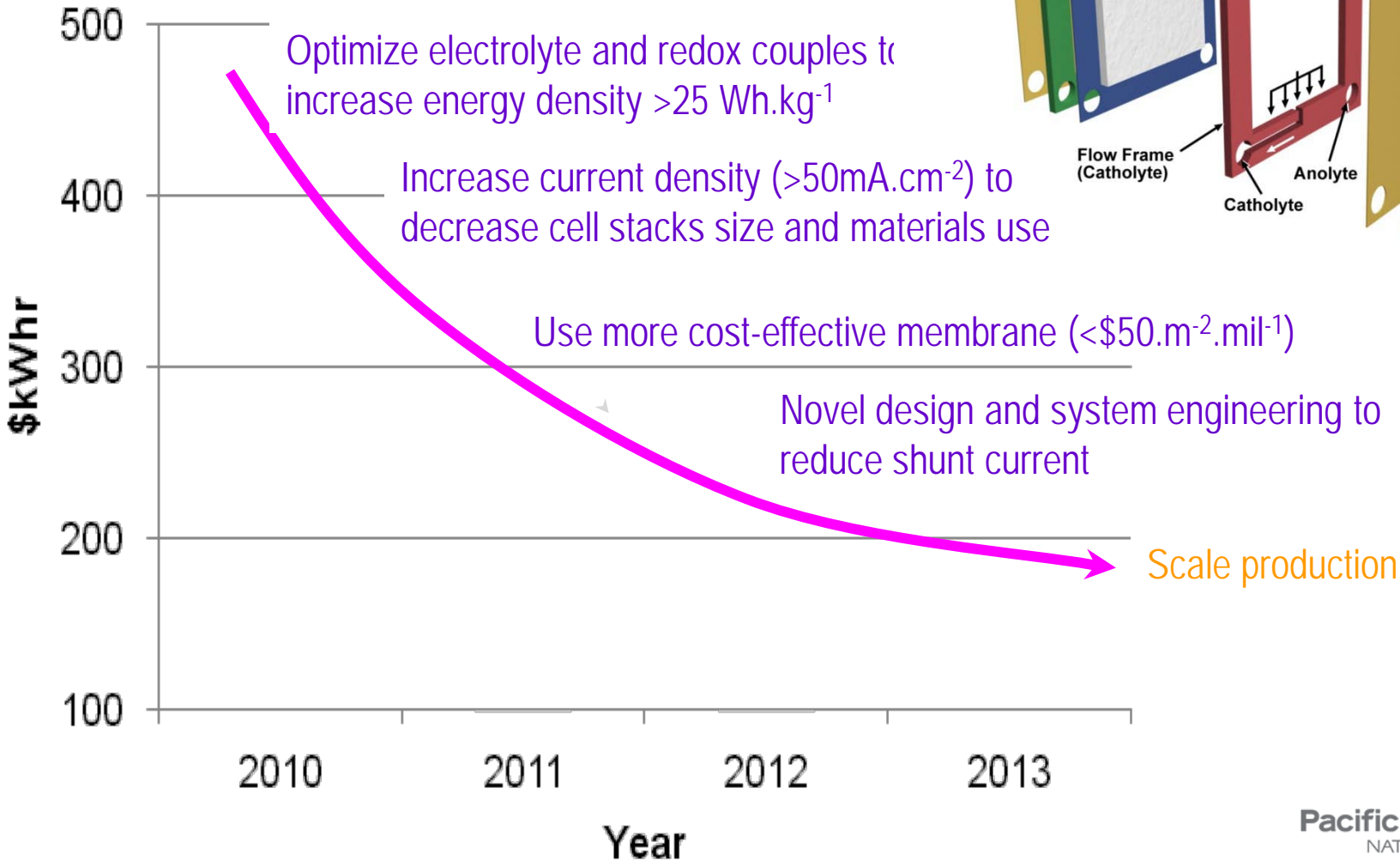
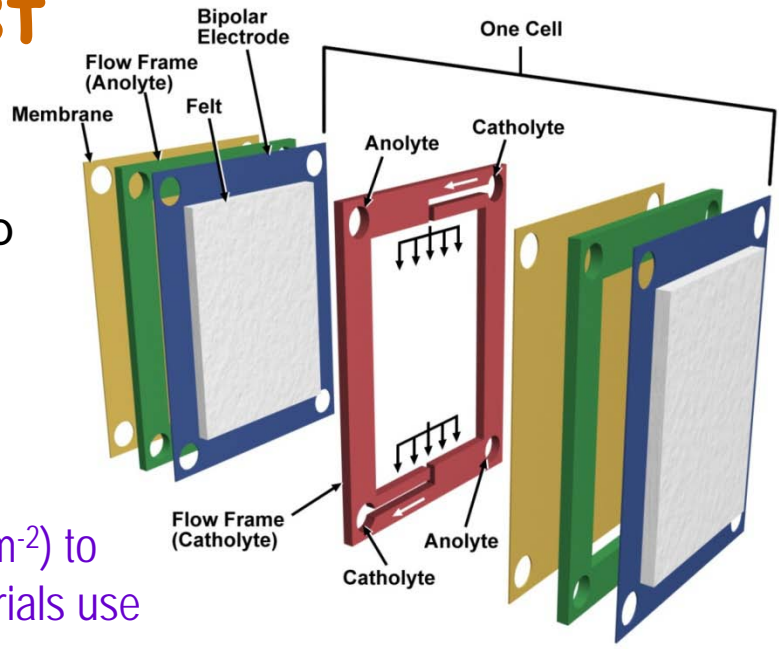
Capital cost=\$2,300x(kW rating) + \$300x(kWh rating) + \$250,000



After EPRI cost analysis, 1 MW/8MWh plant, \$4.9 mil

Approaches to reduce cost

- Via use of more cost effective components, improvement in performance parameters and novel system engineering, along with scale-up of production.



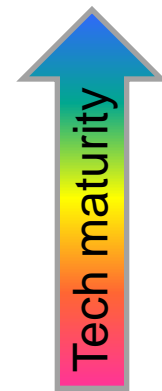
Na-batteries

Electrochemical storage that utilize Na- or Na-containing electrodes and a Na⁺ conducting electrolyte, either solid or liquid

Why Na-battery chemistries?

- Li-resources constrains;
- Low cost of raw materials

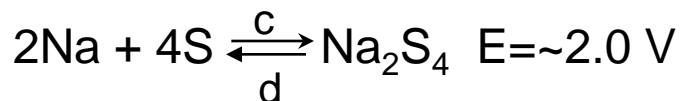
- Na-beta alumina electrolyte batteries
- Na-Nasicon electrolyte batteries
- Na-ion (aqueous or non aqueous electrolyte) batteries



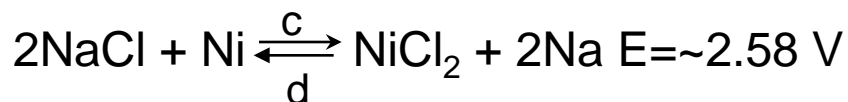
Na-beta alumina electrolyte batteries (NAB)

NAB are electrochemical devices that store electrical energy via Na^+ transport through conductive solid oxide membrane (typically $\beta''\text{-Al}_2\text{O}_3$) at elevated temperatures.

➤ Sodium-sulfur (SSB)

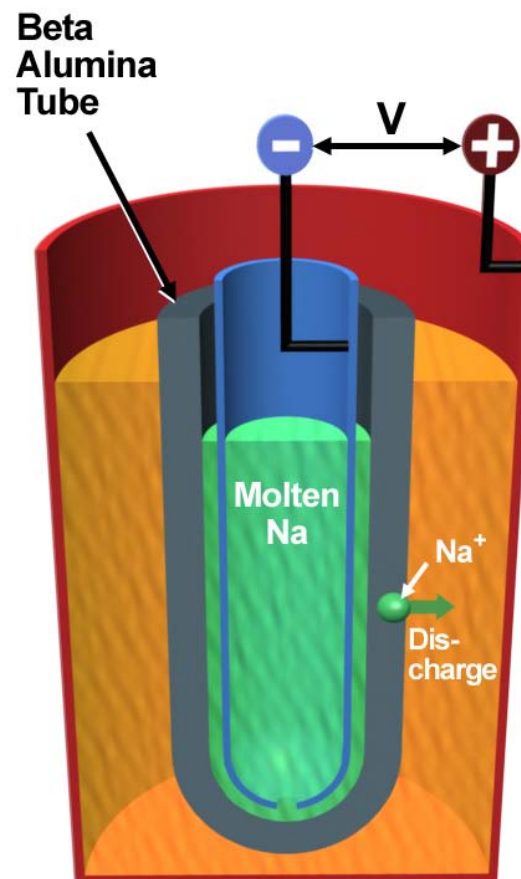


➤ Sodium-metal chloride (ZEBRA)



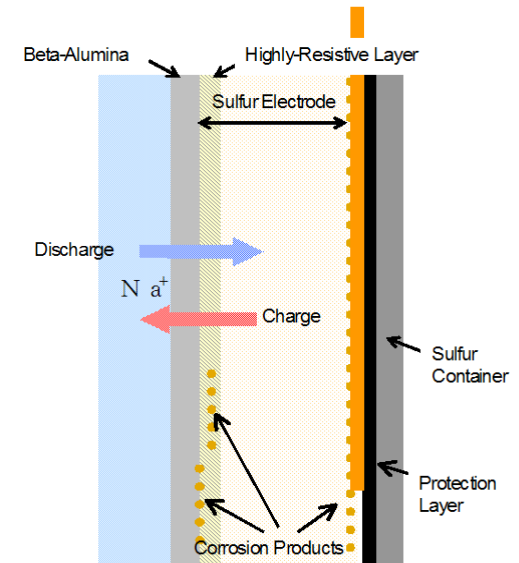
- ❑ Operated at 300~350°C
- ❑ High efficiency, up to >90%
- ❑ Capable of hours of discharge duration
- ❑ Quick response
- ❑ Up to 16MWhs demonstrated, for SSB

Invented and first investigated by Ford for vehicle applications

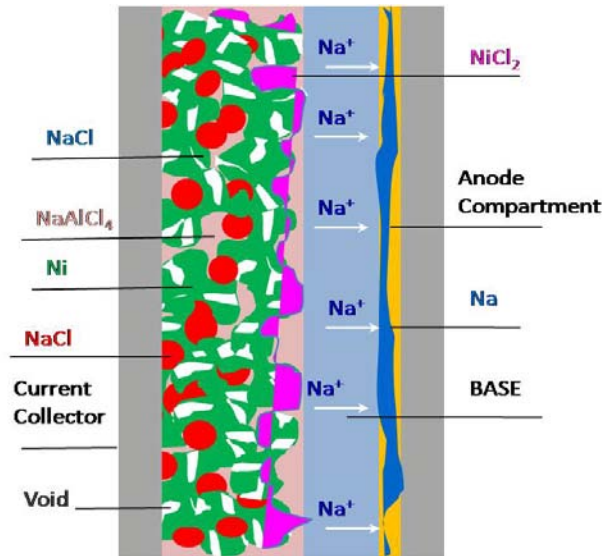


Challenges of NAB

- ❑ Na-S, concerned with safety and durability due to the violent Na-S reaction and corrosiveness of S
- ❑ NiCl/NaCl cathode (+NaAlCl₄) in ZEBRA, improving safety and reliability and making more tolerant to over-charge/discharge.



Schematic of Na-S cell structure during charging



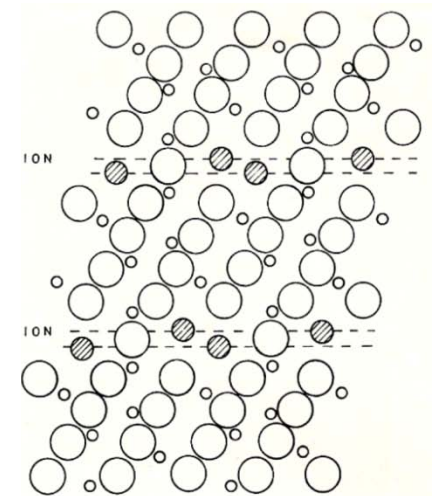
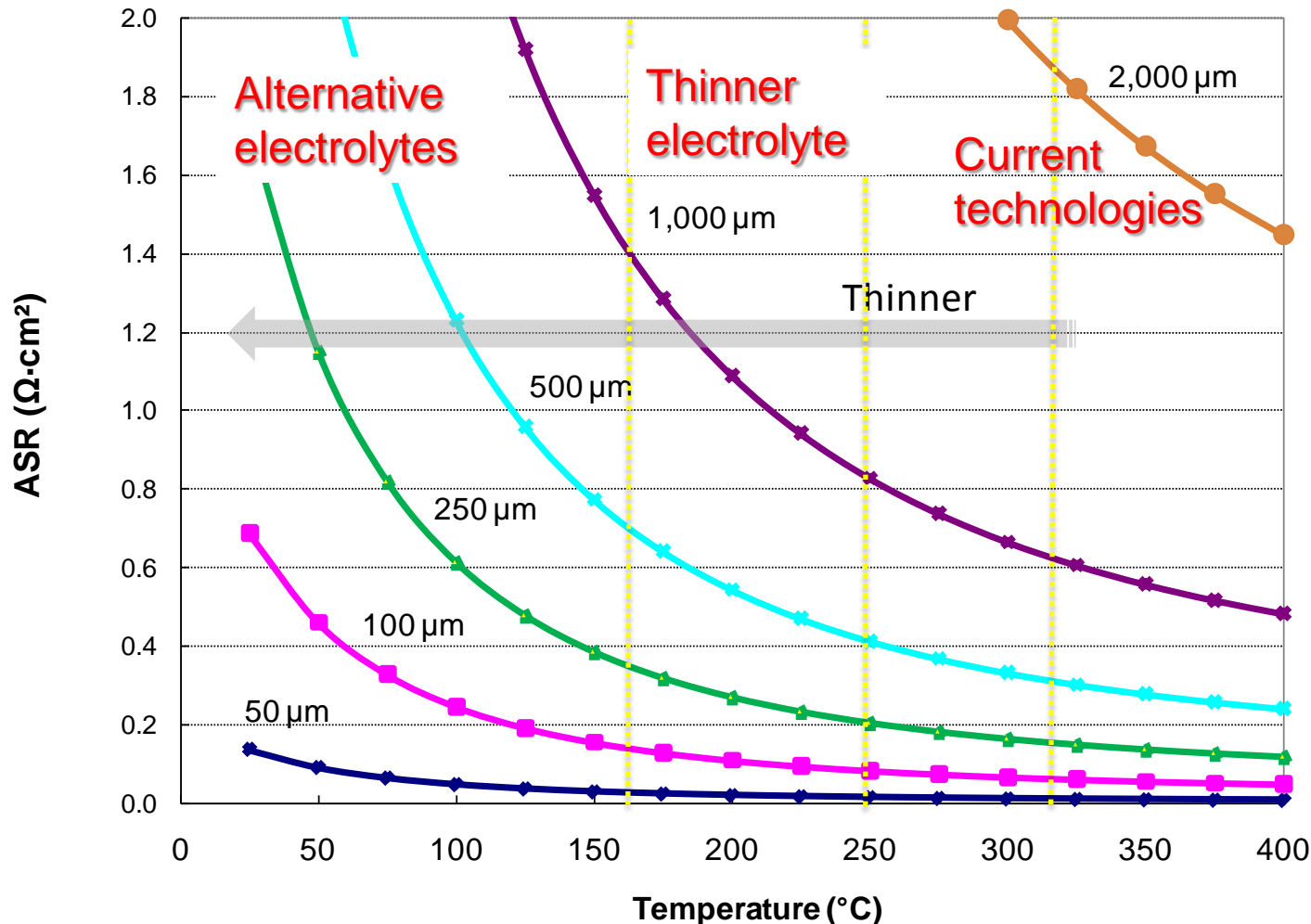
Schematic of Na-metal halide Cell structure during charging

- ❑ But further improvement in power and utilization of Ni
- ❑ Further reduction in capital cost and life cycle cost

Reduction in operation °C

- ❑ Excellent conductivity, 0.3~0.5 s/cm, 300°C
- ❑ Thinner, concerning mechanical and structural stability and requiring chemistry changes

Area specific resistance of PNNL's solid electrolyte for Na-halide batteries

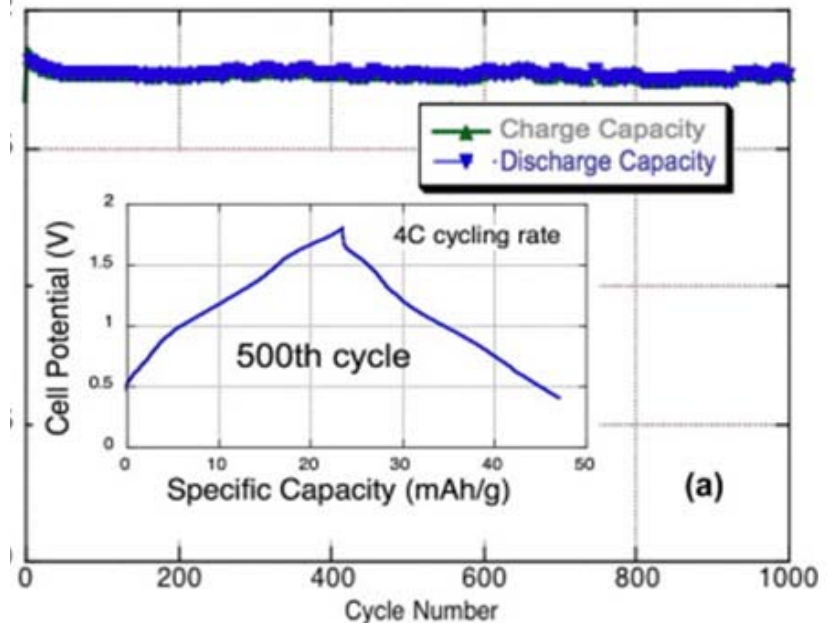


Low temperature Na-batteries

- ❑ Coors Tech (parent of Ceramtec) developed New Na-battery operated at lower temperatures
- ❑ Built upon Nasicon membrane
- ❑ Planar design
- ❑ Operated $<98^{\circ}\text{C}$

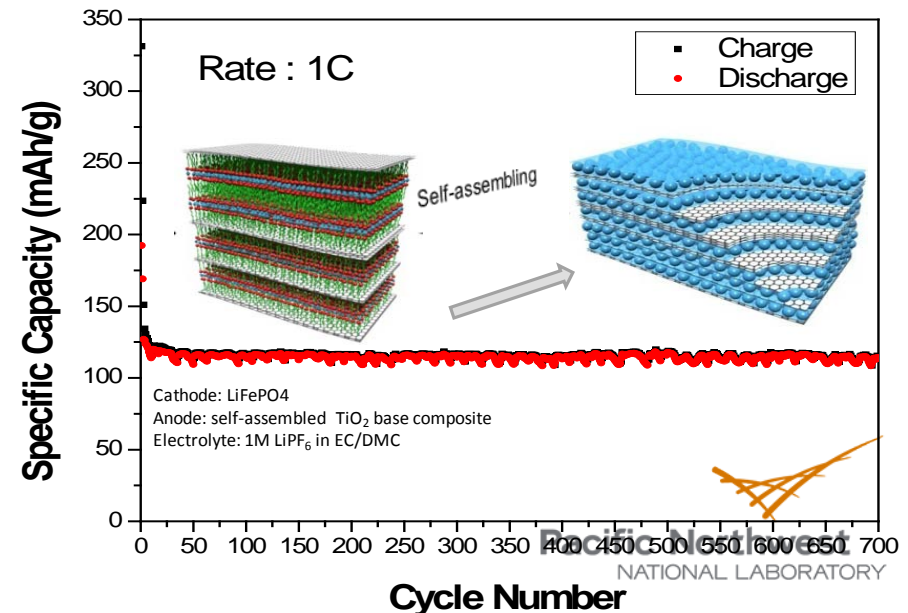
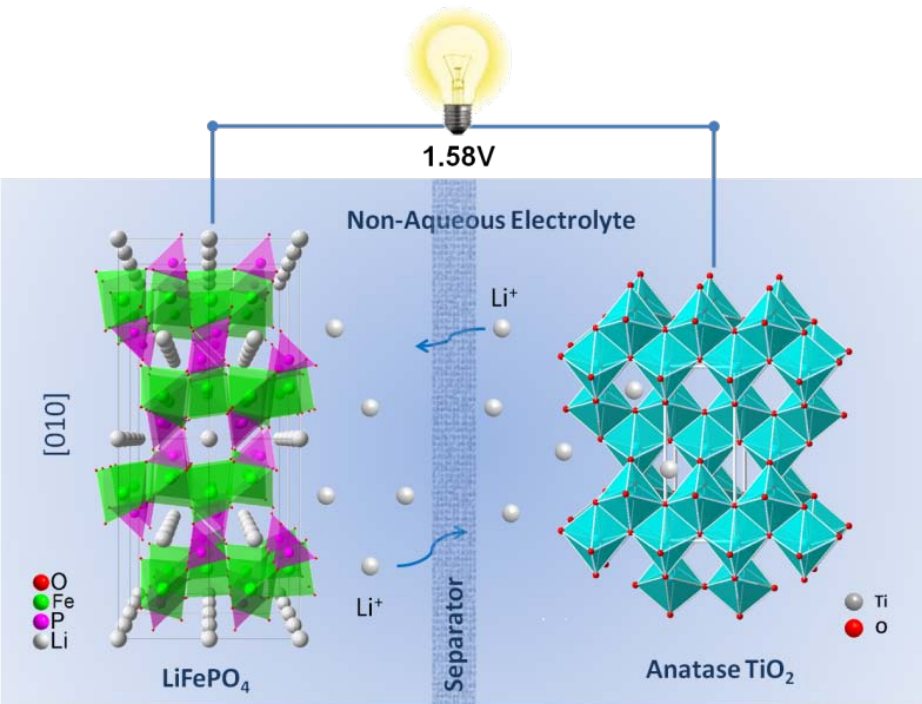


- ❑ Aquion Energy developing Na-ion battery using aqueous electrolyte
 - Operated at RT
 - Cathode: $\text{Na}_{0.44}\text{MnO}_2$
 - Aqueous 1 M Na_2SO_4 electrolyte
 - Activated carbon anode
 - 1.7V, cycled over 1,000 deep cycles (up to 4C) without degradation



Li-ion for stationary applications

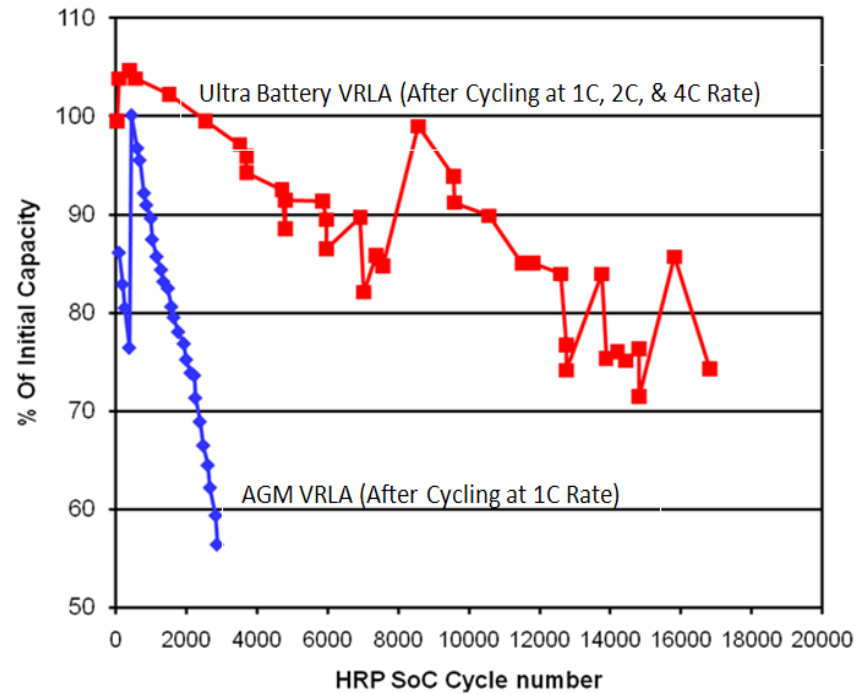
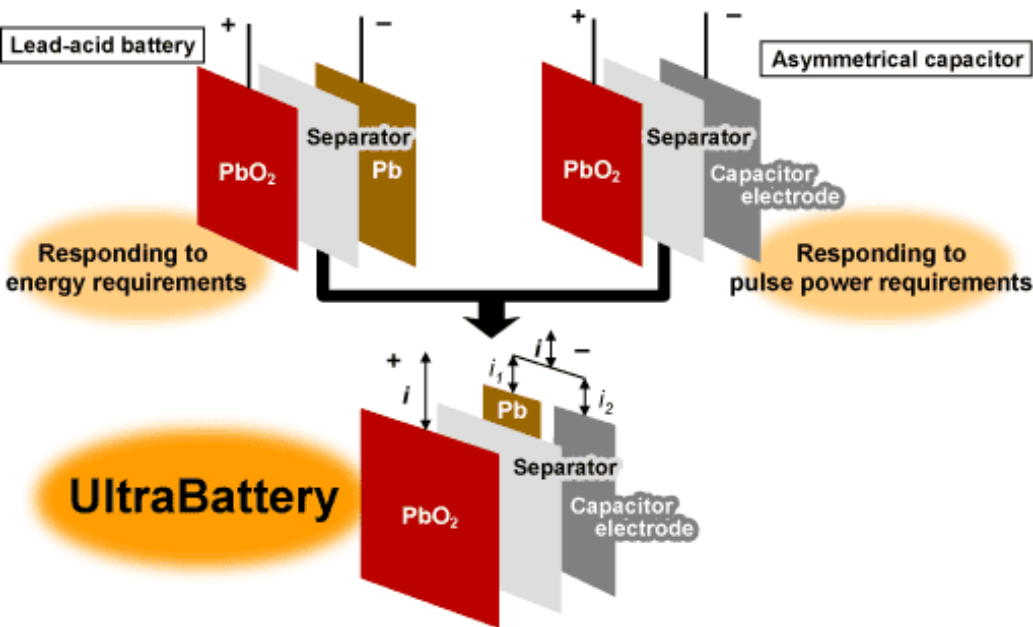
- ❑ Widely developed for vehicle applications
- ❑ High energy/power density; high efficiency (close to 100%)
- ❑ Up to MW levels are being demonstrated
- ❑ But cost >\$1,000/kWh; concerns over, heat management, safety, ...
- ❑ V2G?
- ❑ Long life, low cost Li-ion chemistries



Lead-carbon battery-UltraBattery

- ❑ Asymmetric capacitor – hybrid of lead-acid and carbon ultra-capacitor
- ❑ Lead electrode in lead-acid replaced by carbon electrodes of capacitor
- ❑ Energy stored at anode by double layer and possible H^+ pseudo-capacitance
- ❑ Improved cycle life and power

- ❑ Demonstration and optimization
- ❑ Scientific understanding of carbon effects
- ❑ Cost reduction (higher than Pb-acid due to carbon electrodes)



Courtesy The Furukawa Battery Co.

Courtesy SNL

Emerging technologies

- ❑ Invented during 1970's energy crisis, flow batteries, Na-beta batteries, etc.
 - ❑ Developed in the past two decades, Li-ion, lead-carbon, etc.
 - ❑ New technologies require efforts from science to technology
 - Molten metal large scale battery
 - Zn-MnO_x flow battery
 - Soluble lead flow battery
 - Solid state Li-ion battery
 - ...
- } ARPA-E
- ❑ “Ultimate” technologies: high energy/power, long life, low cost, safe, scalable, ..., addressing the needs of both stationary and mobile?

Conclusion remarks

- ❑ There has been increasing awareness on the needs of grid storage
- ❑ Government funding plays important roles to advance related science and technologies
- ❑ Participation of industries is critical to commercialization and market penetration
- ❑ A new round of world-wide competition in grid storage is ongoing
- ❑ Invented in the US, but commercialized elsewhere?