

*Exploiting the synthetic capacity of  
microbes for the production of novel  
value-added biochemicals*

**Kristala Jones Prather**

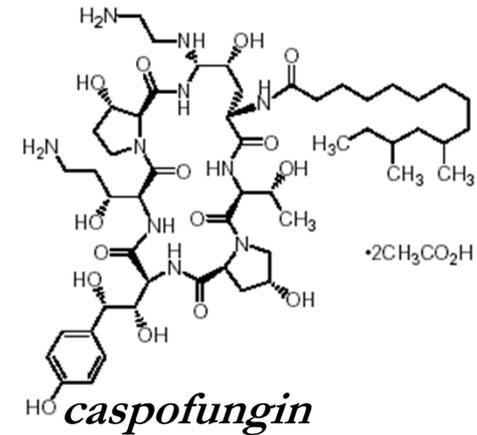
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*Council for Chemistry Research Annual Meeting*

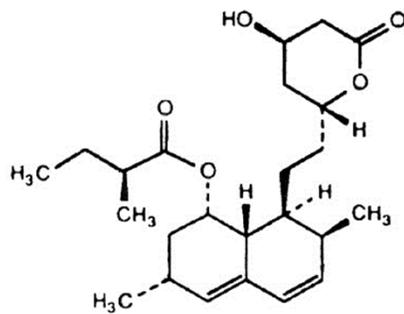
May 20, 2013

# Microbes as Chemical Factories

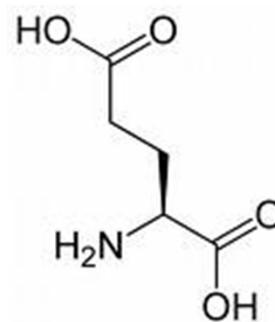
- Antibiotics/Antimicrobials



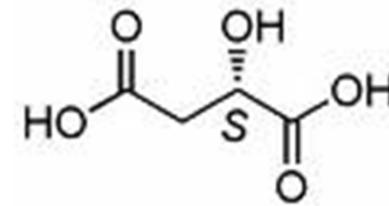
- Other therapeutics



- Amino Acids



- Organic Acids

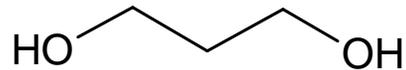


Improvement of natural producers

# Microbes as Chemical Factories

- Antibiotics/Antimicrobials
- Other therapeutics (lovastatin)
- Amino Acids
- Organic Acids

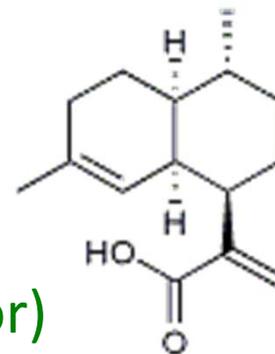
- 1,3-Propanediol



(industrial chemical, materials)

- Artemisininic Acid

(anti-malarial precursor)



Re-constitution of natural pathways in heterologous hosts

# Changing the paradigm\* – from “CH<sub>2</sub>” to “CH<sub>2</sub>O”

Crude  
Oil



**Petroleum Refinery**

**Fuels**

Aviation Fuel  
Kerosene  
Gasoline  
Fuel Oil

**Petrochemicals**

**Olefins** and **Aromatics** for  
polymers, resins, adhesives,  
detergents, fibers, lubricants

Biomass  
(Glucose & other simple sugars)



**Bio-Refinery**

**Bio-fuels**

Ethanol, Butanol  
branched chain alcohols

**Value added  
Bio-chemicals**

\*Prof. Bradley D. Olsen, MIT Chemical Engineering

# “Retro-biosynthetic” Pathway Design\*

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- Integration of **Biocatalysis** (“Parts” selection) and **Metabolic Engineering** (“Systems” assembly, analysis)
- (Others) On-going work on algorithms for biosynthetic pathway design
- Elucidation of Design Principles
- Development of Design and Assembly Tools (“Devices”)

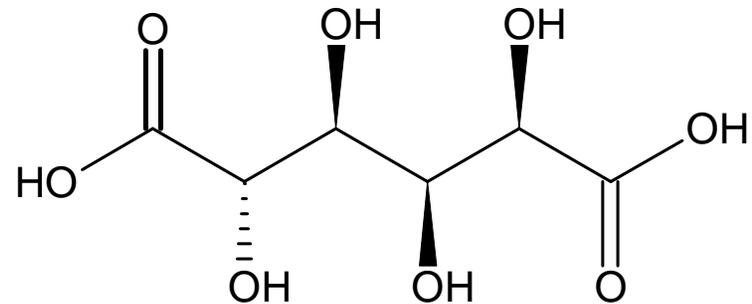
# Candidates for Target Molecules

<b>Building Blocks</b>	
	1,4-diacids (succinic, fumaric and malic)
	2,5-furan dicarboxylic acid
	3-hydroxypropionic acid
	aspartic acid
	<b>Glucaric Acid</b>
	glutamic acid
	itaconic acid
	levulinic acid
	<b>3-Hydroxybutyrolactone</b>
	glycerol
	sorbitol
	xylitol/arabinitol

August 2004

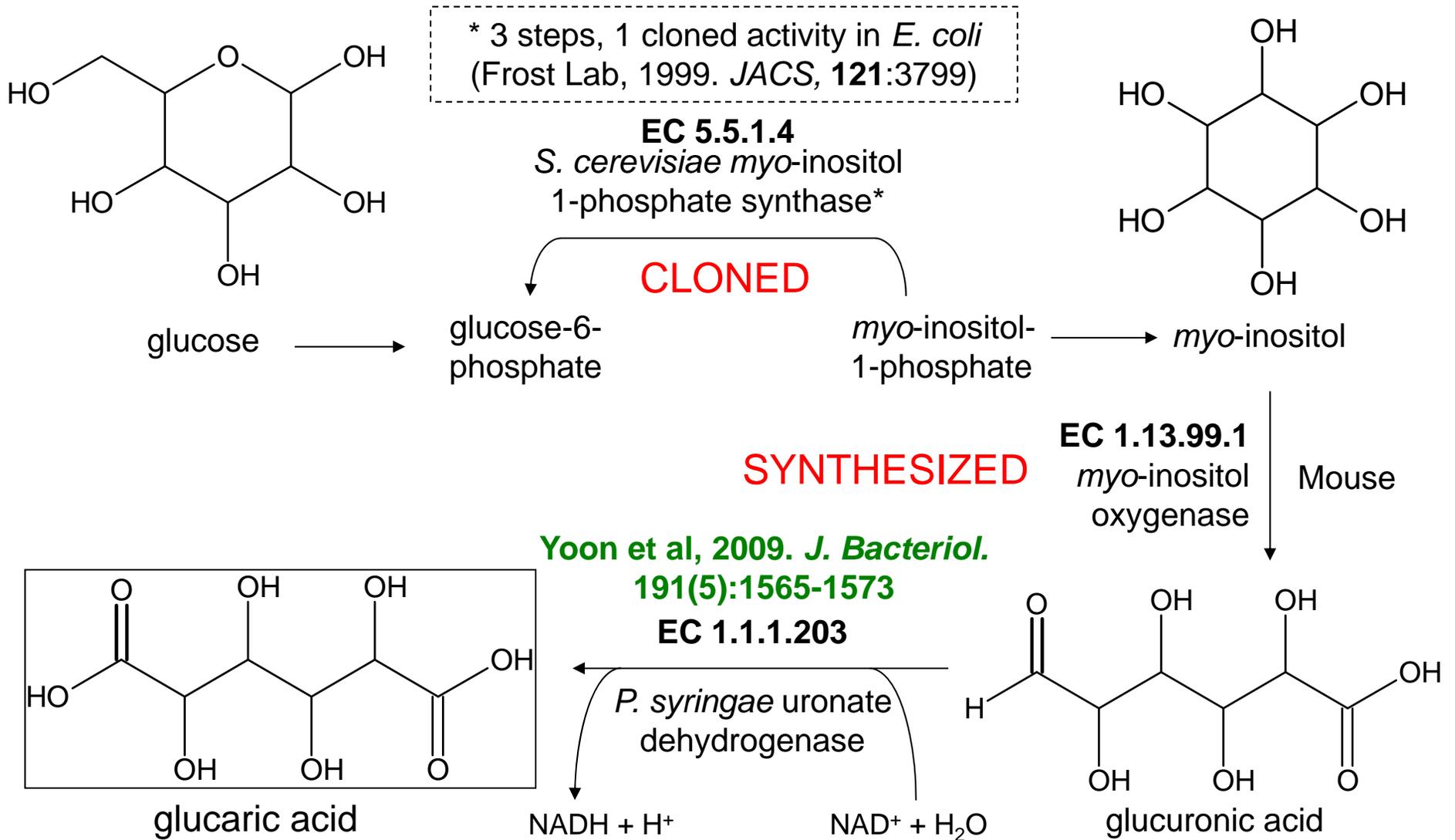
# Glucaric Acid

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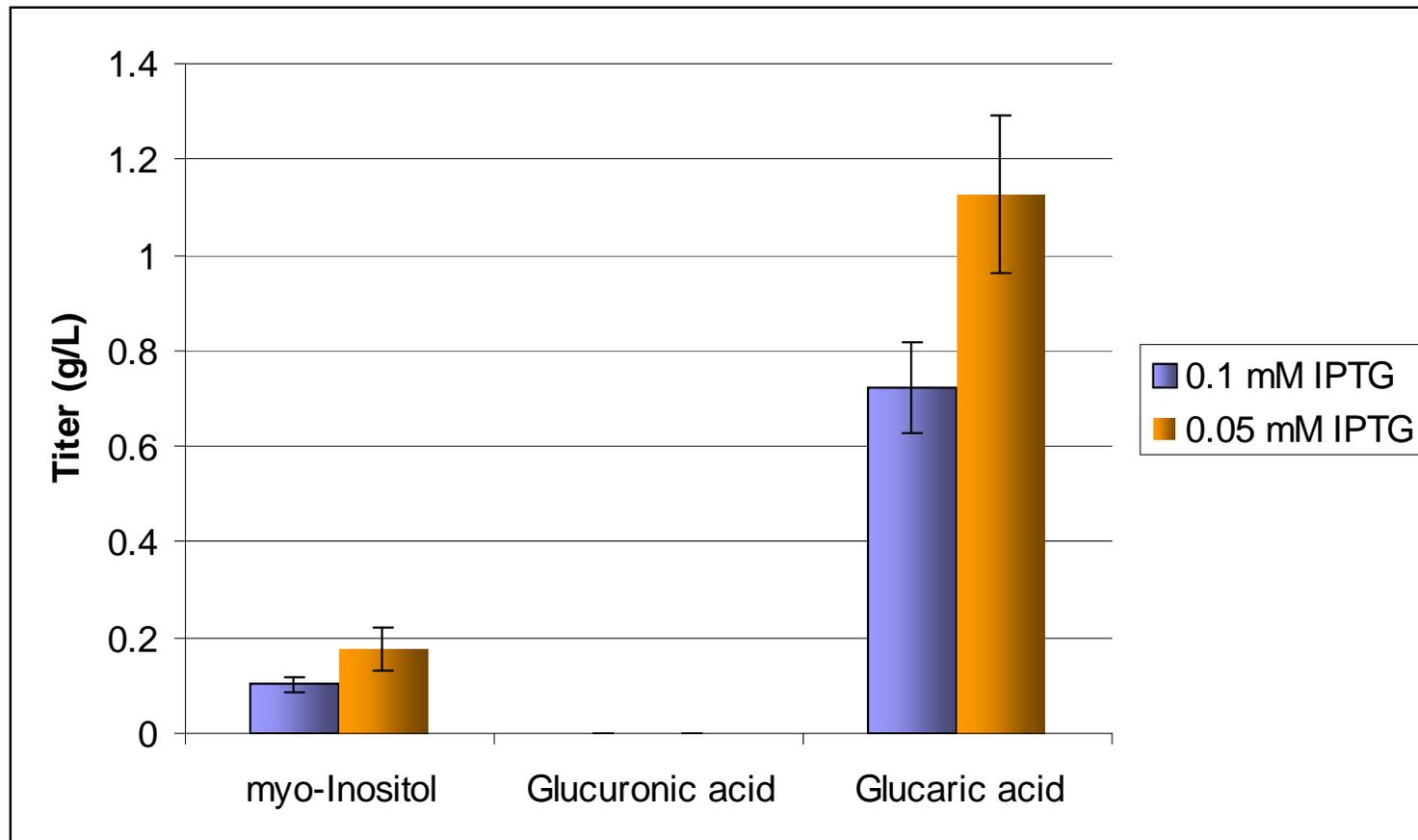


- Found in fruits and vegetables, mammals
- No known microbial pathway
- Previously studied for cholesterol-reducing, chemotherapeutic effects
- Potential use as building block for polymeric materials (nylons), detergents
- Produced chemically through acid-catalyzed oxidation of glucose

# Novel pathway using naturally occurring enzymes (*Bioprospecting*)

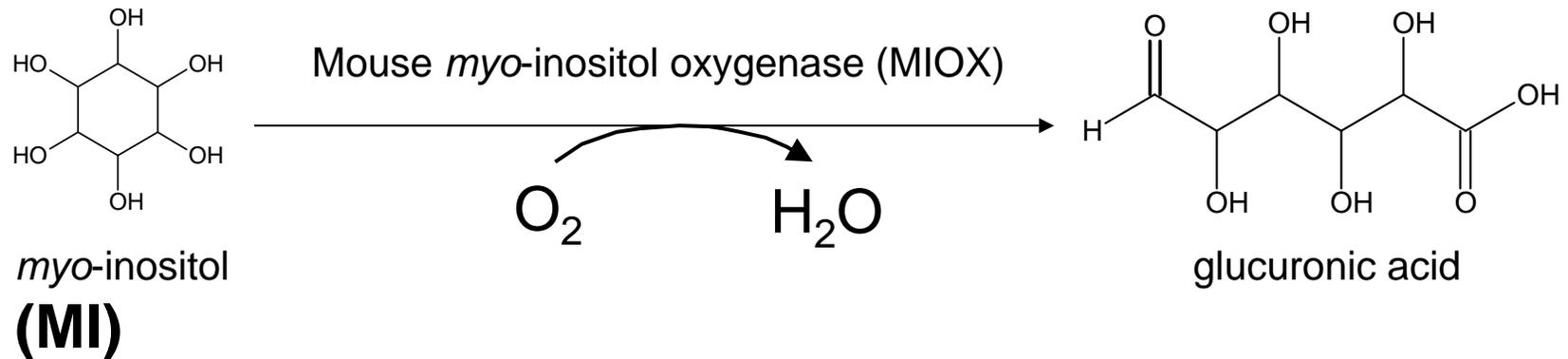


# Co-expression of 3 genes in *E. coli*



***Build-up of 1<sup>st</sup> intermediate indicates a limitation with the 2<sup>nd</sup> enzyme (MIOX)***

# A closer look at MIOX...

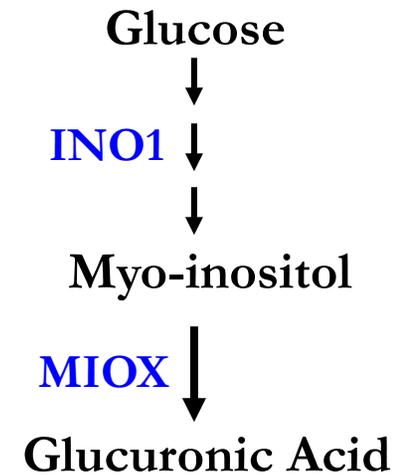
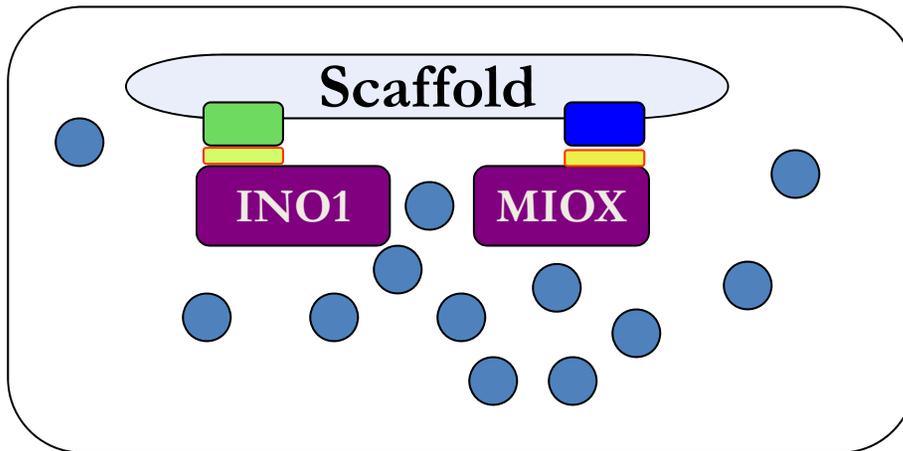
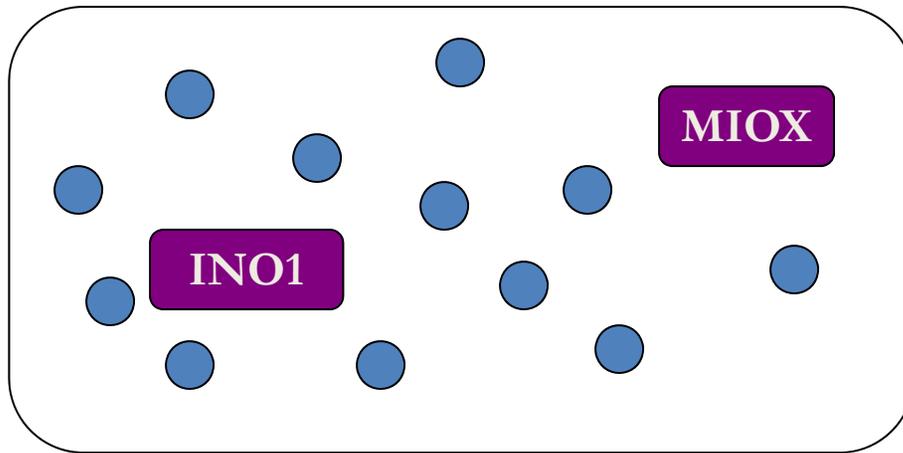


Culture Conditions	Activity at 6 hr (nmol/min/mg)
w/ 60 mM MI	<b>430</b>
w/o MI	<b>28</b>

- ➔ High MI production by 1<sup>st</sup> enzyme (Ino1) is desired.
- ➔ Easier said than done...

# Enzyme Co-localization

(Collaboration with Dr. John Dueber, SynBERC\*)



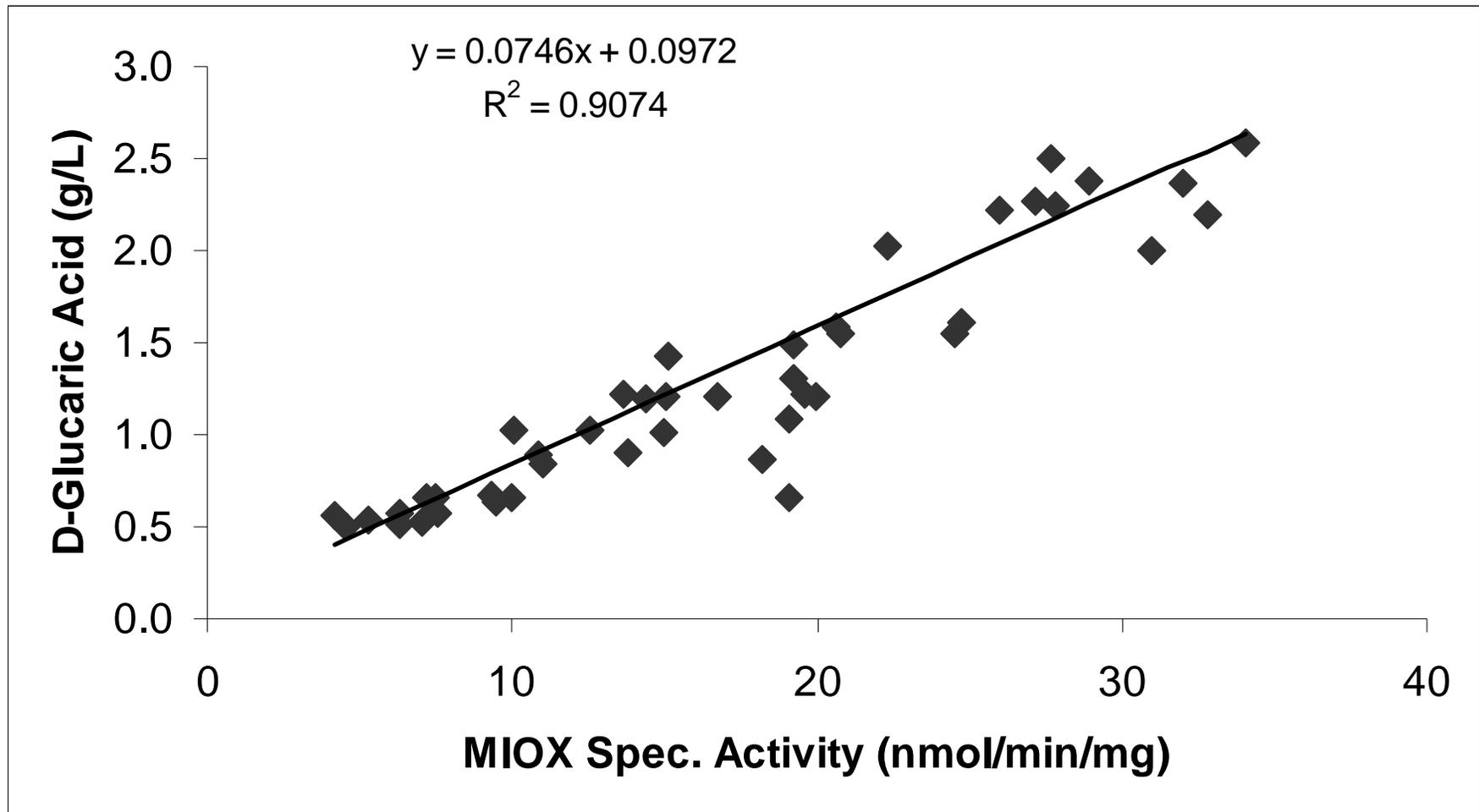
- Higher  $[MI]_{\text{local}}$ ?
- Better activation of MIOX?
- Faster conversion?

● MI = *myo*-Inositol

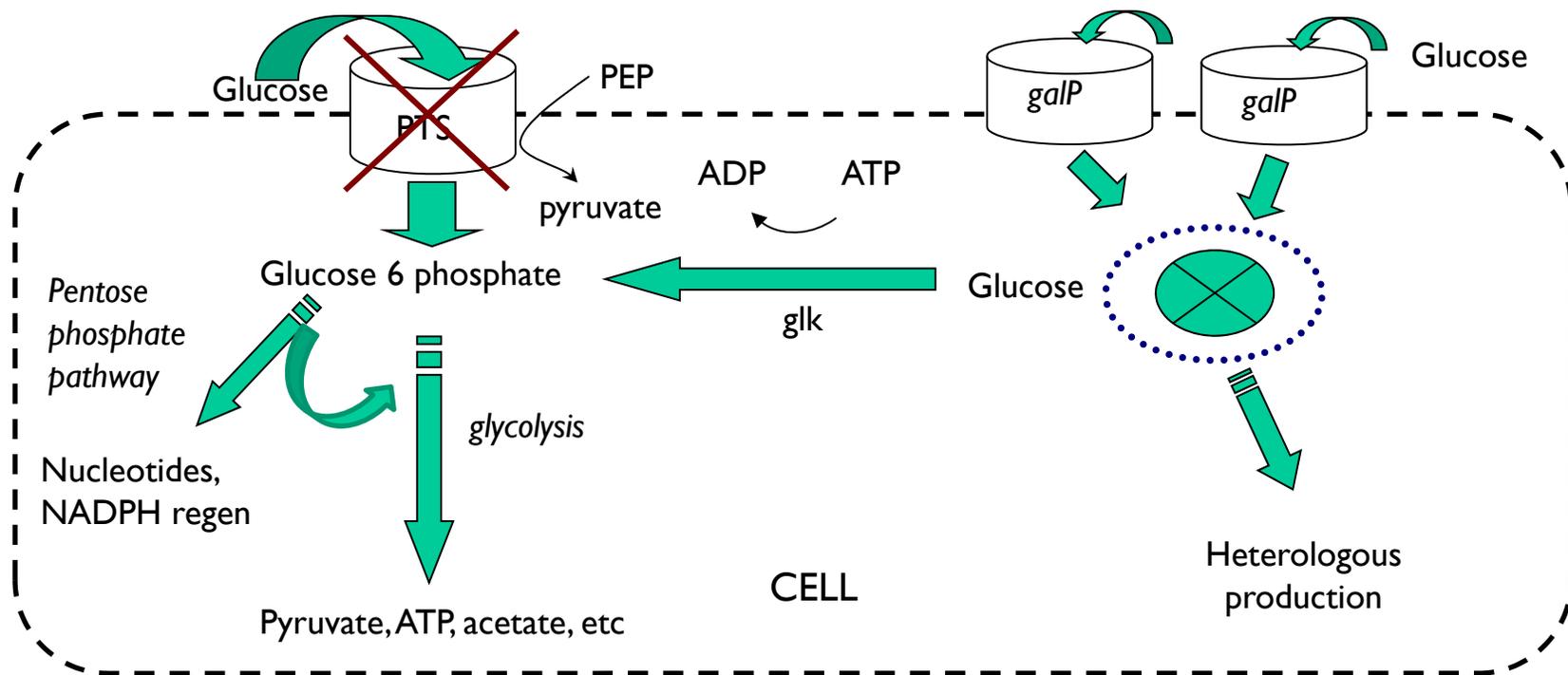
\* QB3 Fellow, University of California, Berkeley, USA  
Synthetic Biology Engineering Research Center (SynBERC)

# Effect of Co-Recruitment on Enzyme Activity

Fixed enzyme induction level, variable scaffold induction levels

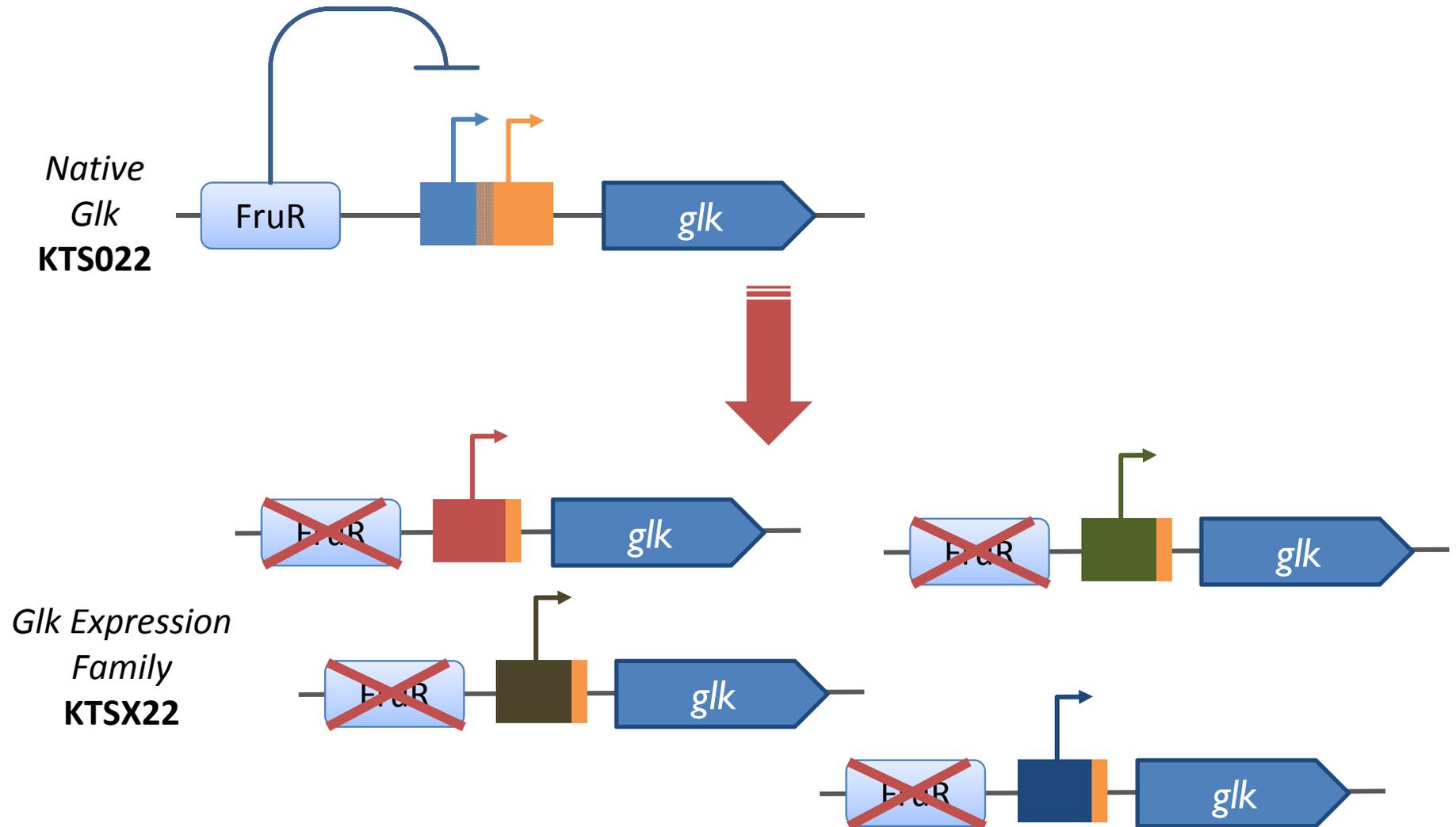


# Manipulating Glucose Metabolism



**Modulation of glucokinase (glk) may be used to redirect glucose and increase pathway productivity with glucose as sole carbon source**

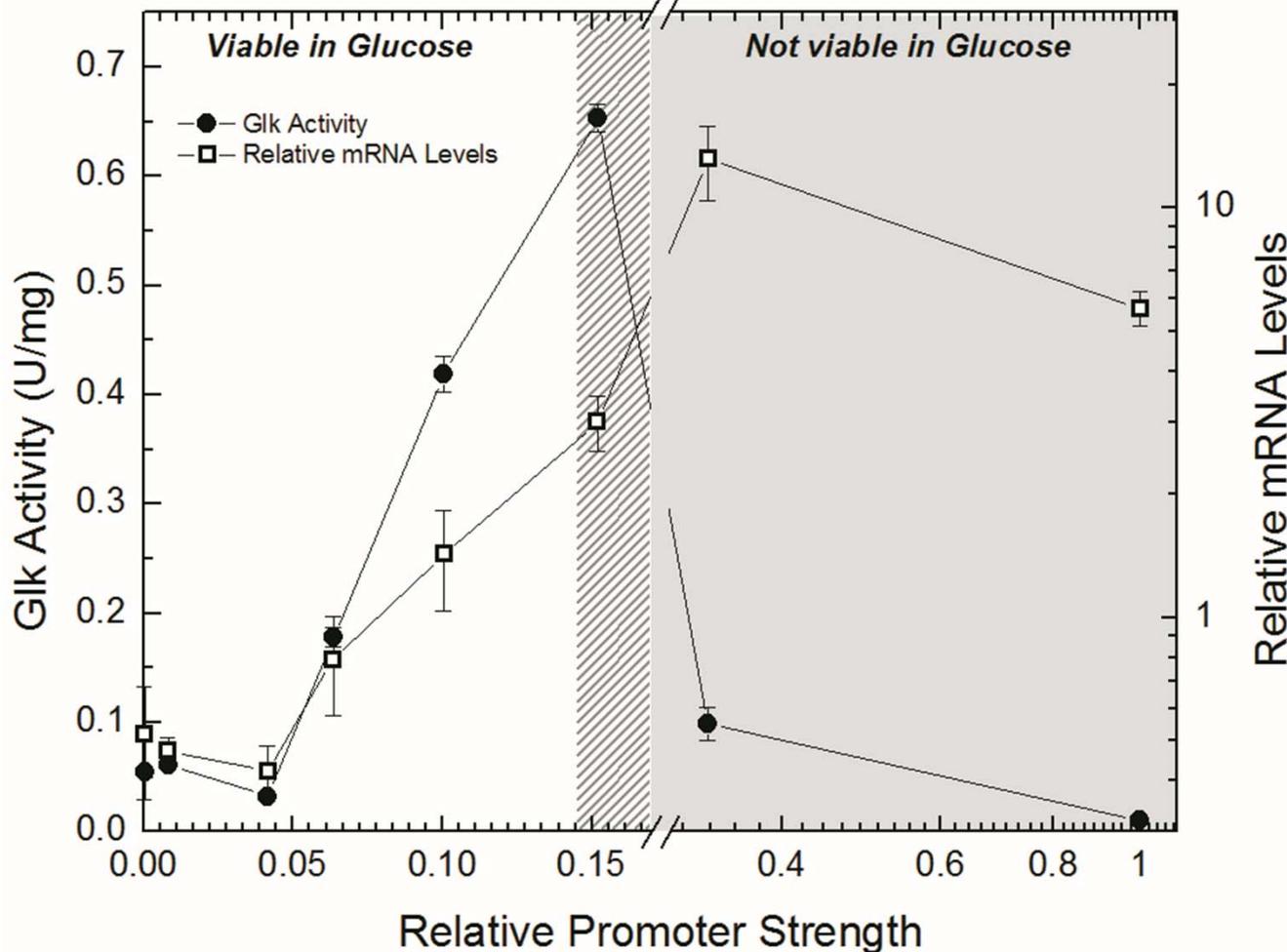
# Glk Expression Library



Promoter part #: J231xx

Anderson Promoter Library, <http://partsregistry.org>

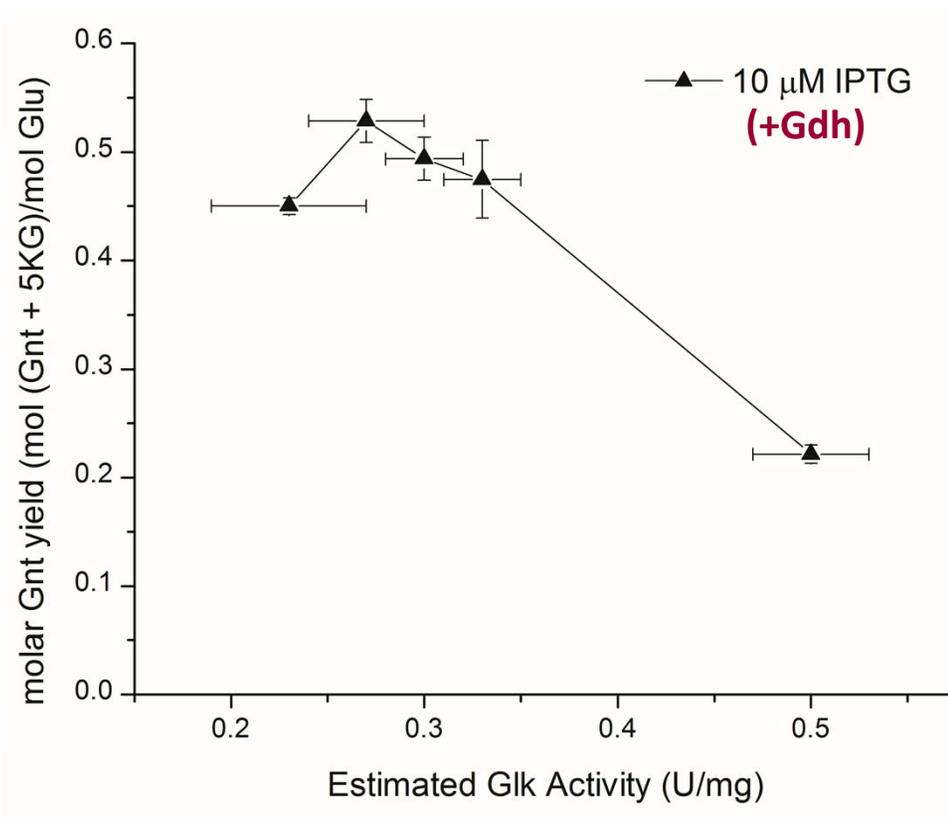
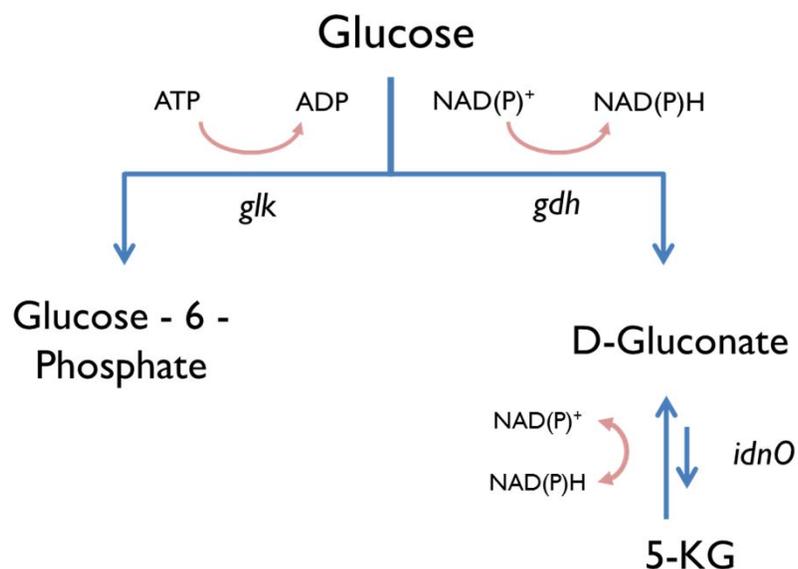
# Glk Expression Library



Glk activity measured during growth on glycerol to decouple from glycolysis  
On glucose, growth rate varies with Glk activity

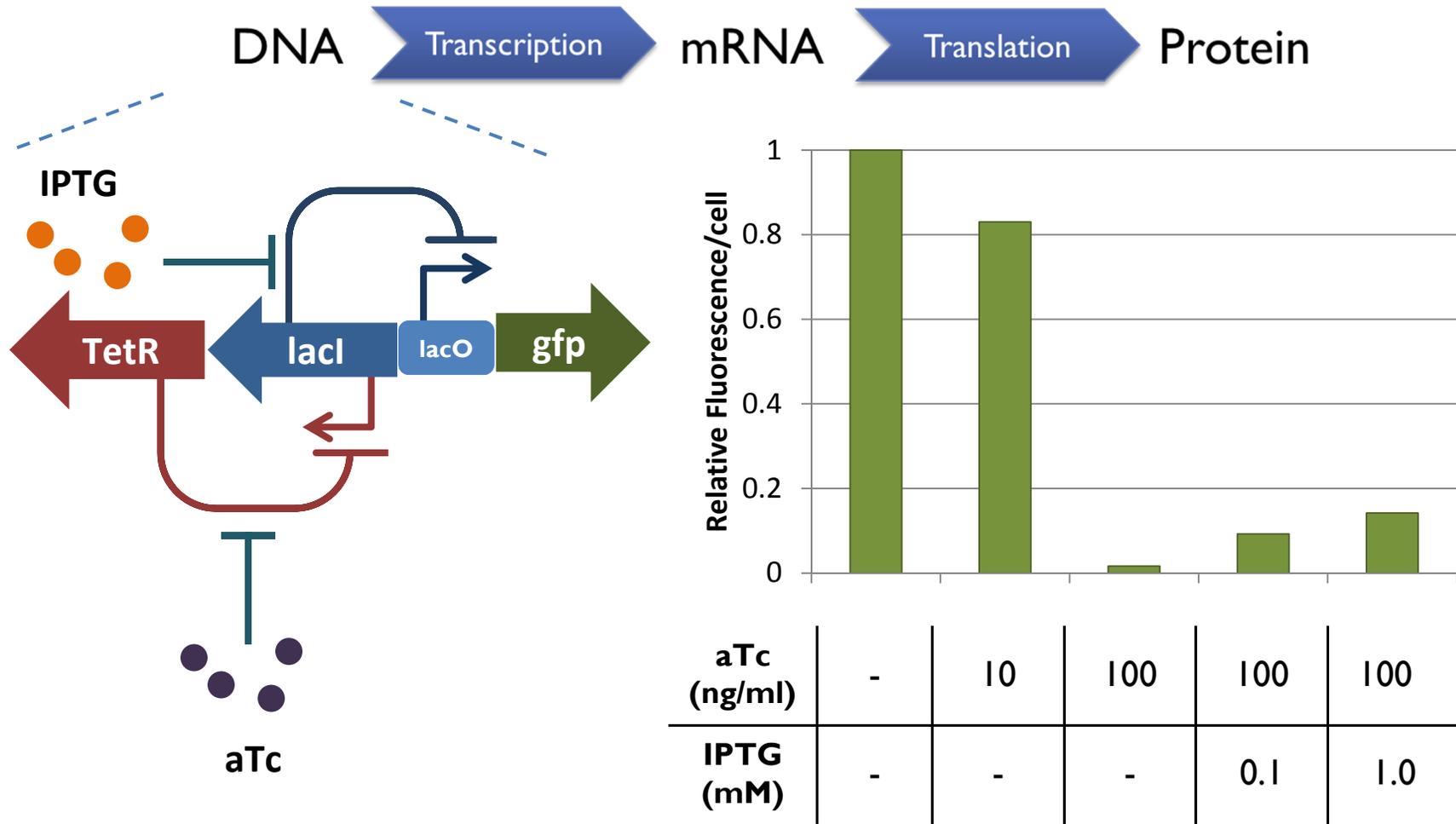
# Gluconate Productivity as a Function of Glk Activity

Target Compound:  
Gluconate



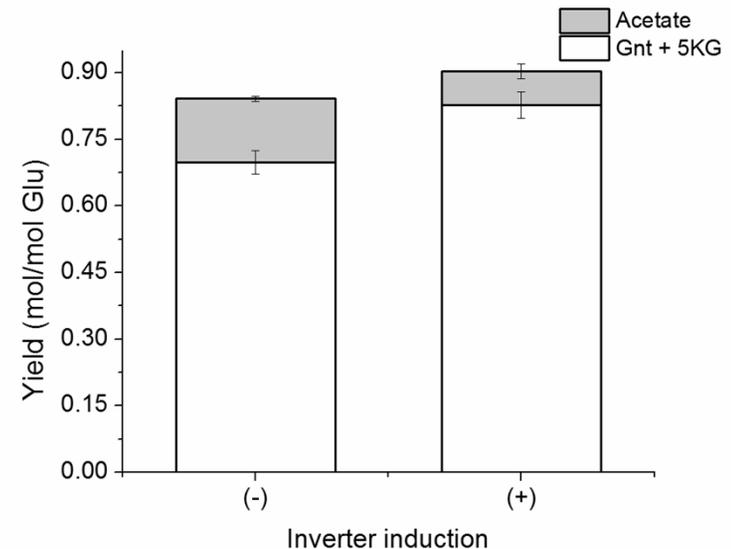
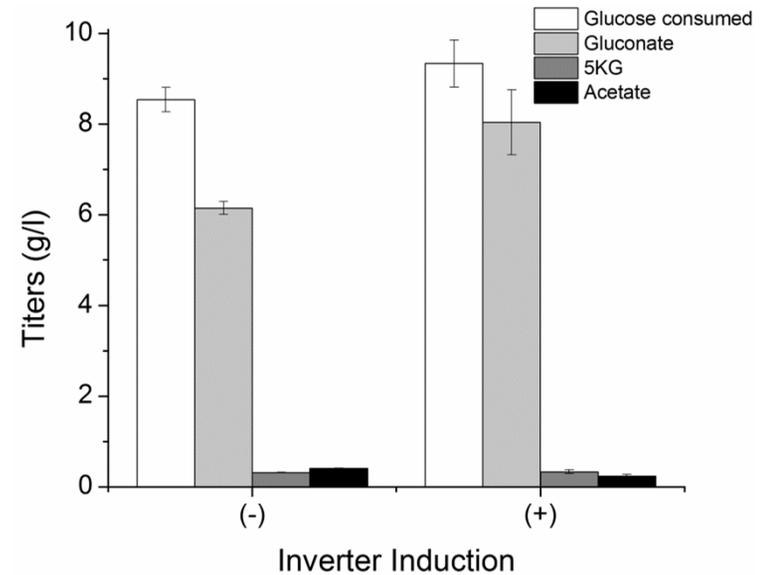
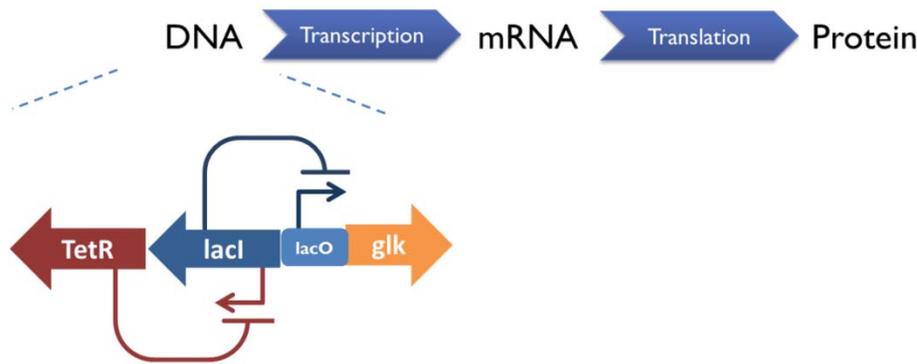
Reductions in Glk activity lead to increases in molar yield  
but only when endogenous needs are met

# Inverters as a glucose valve



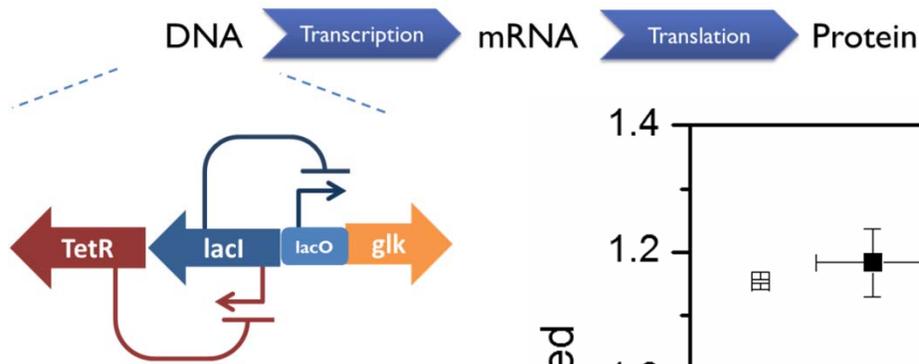
Biological inverters show a dose dependent response

# Inverter Effect on Productivity



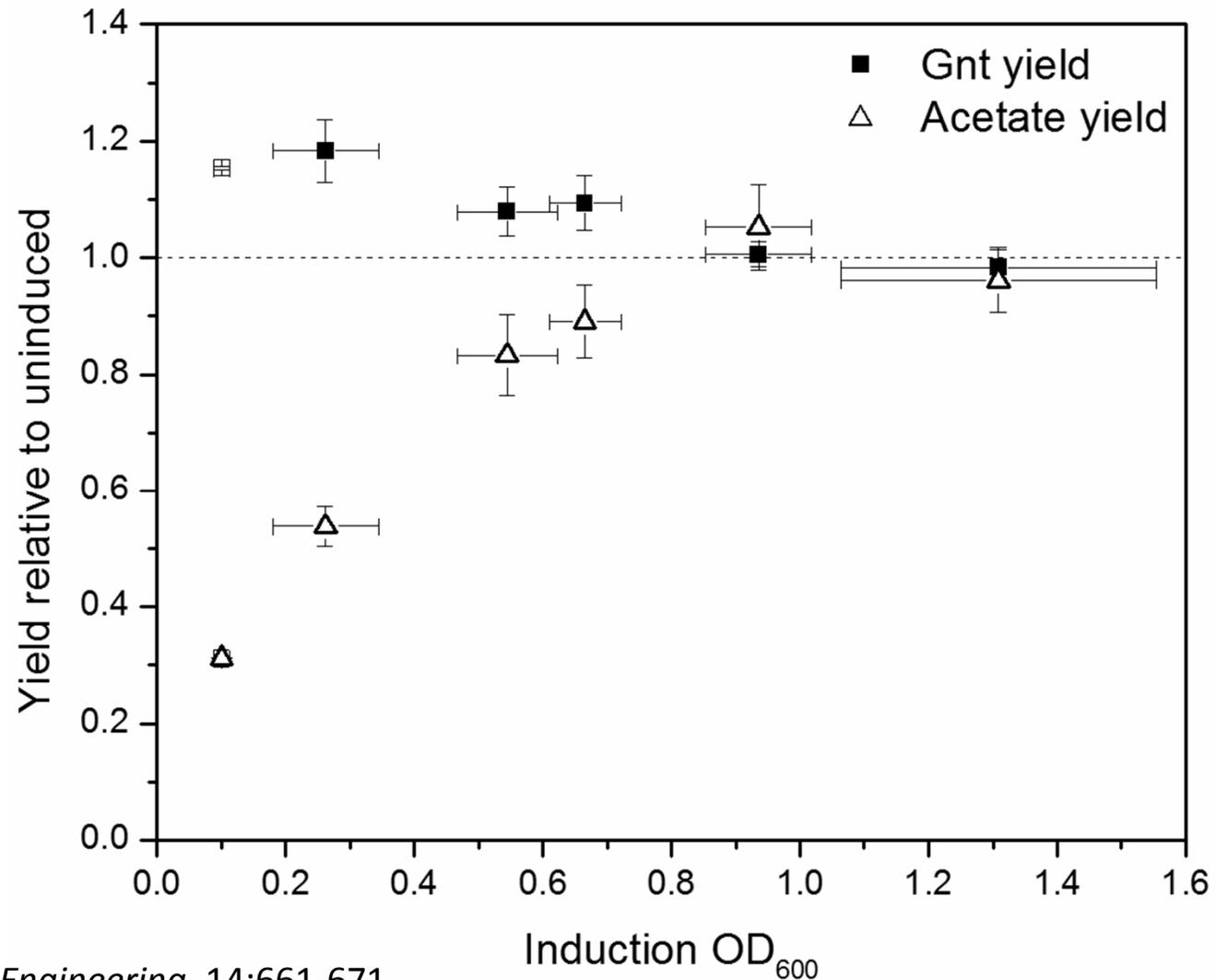
**Dynamic control → + 18% gluconate yield,  
– 46% acetate waste (molar)**

# Effect of Timing of Induction



## Inverter controls gluconate and acetate yields

- Yield improvements highest at early induction



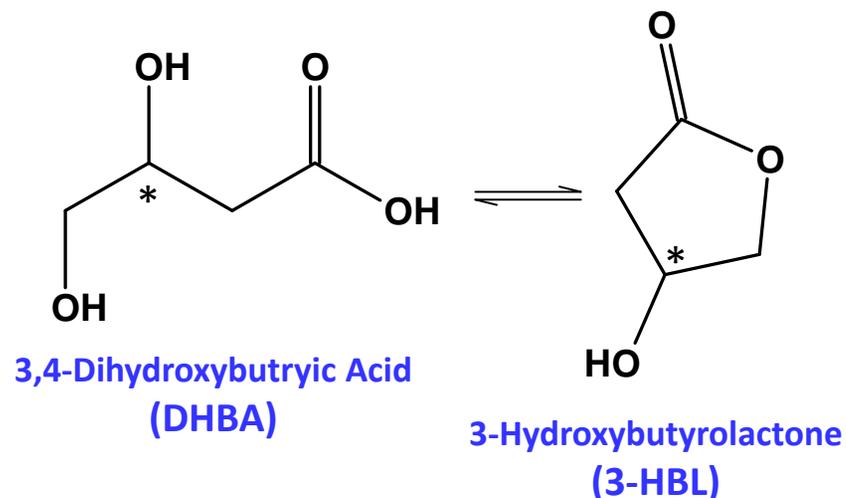
# Summary of Glucaric Acid Production

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- Bioprospecting for **Part Selection** resulted in identification of enzymes necessary to create a novel pathway.
- Use of **Synthetic Biology Devices** led to increases in productivity.
- **Host engineering** may provide a means to further improve flux and titers.

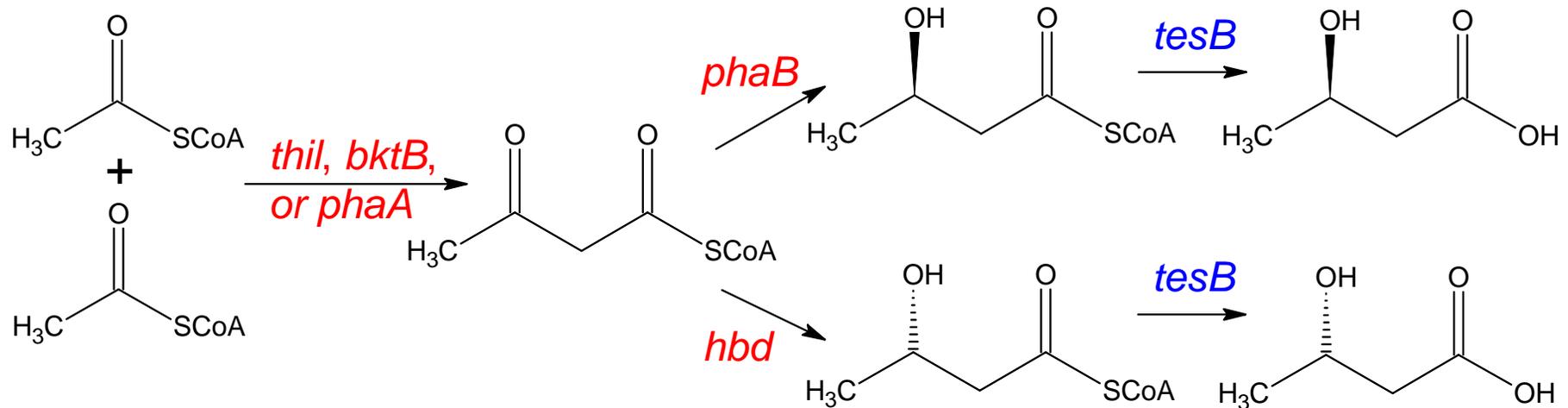
# 3-Hydroxybutyrolactone (3-HBL)

- Key Intermediate in Higher, Chiral Synthesis of Solvents (e.g. Furan Derivatives) and Pharmaceuticals (e.g. Statins)
- Wholesale Cost ~ \$450/kg (\$20-50/gram for lab-scale quantities)
- **No Known Biological Routes towards DHBA or 3-HBL.**





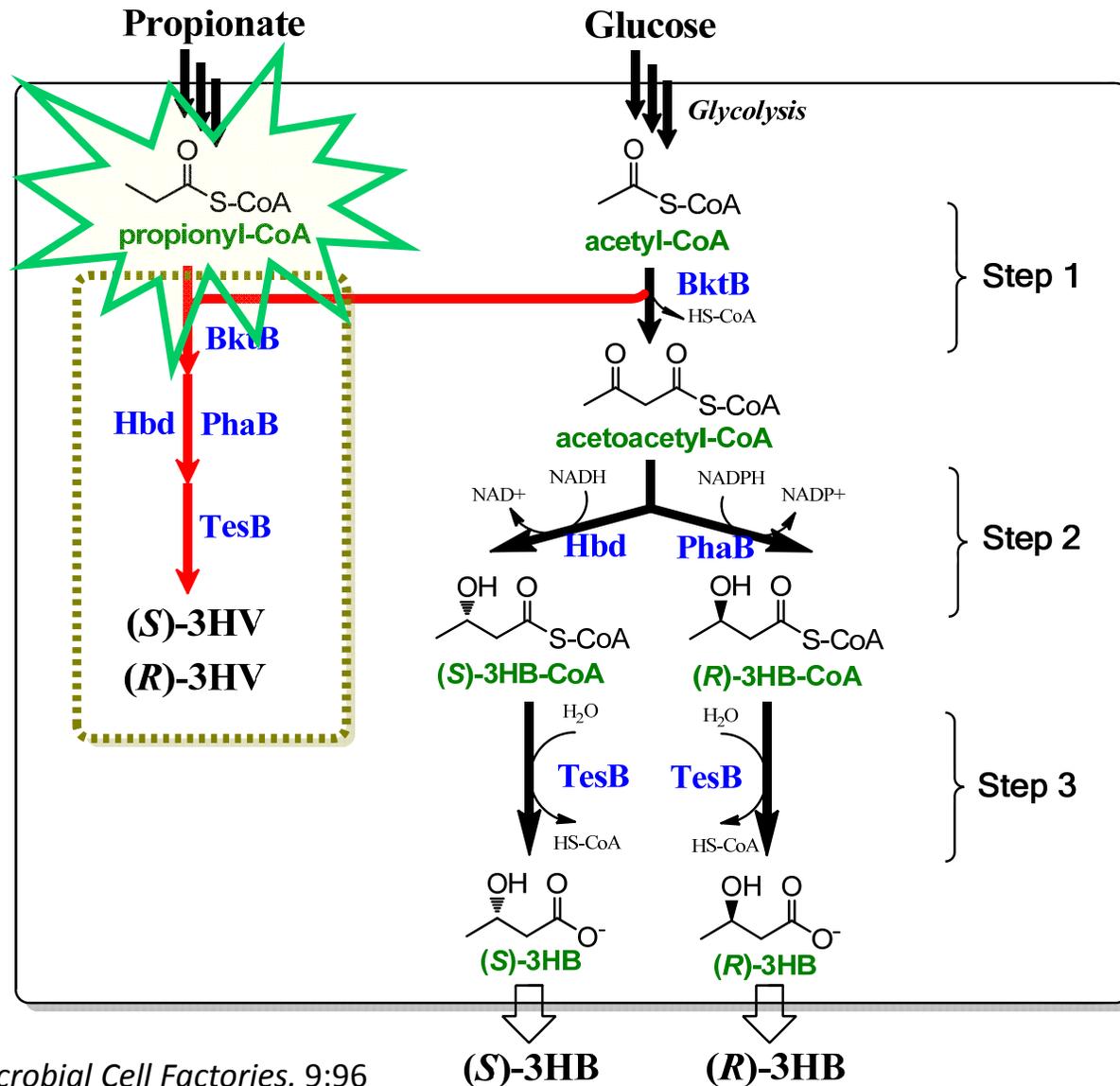
# The 3-Hydroxybutyrate Pathway



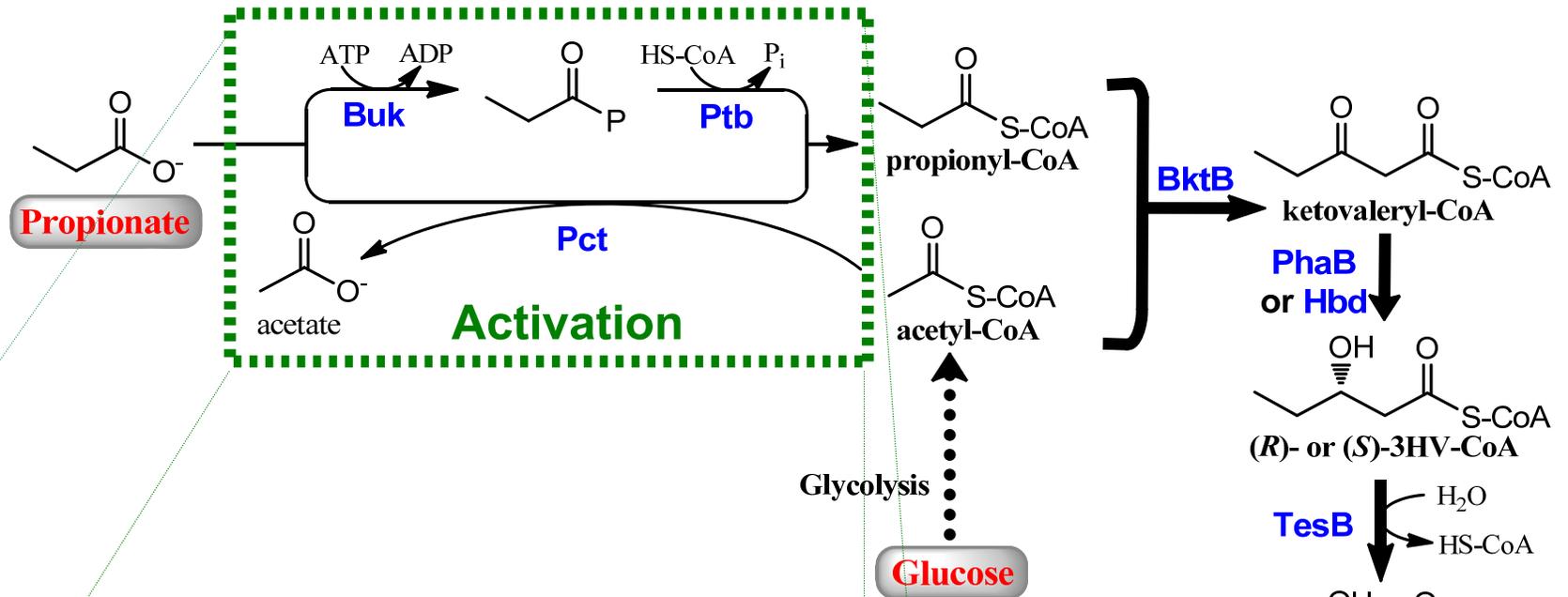
Enzyme	Organism of Origin	Properties	Reference
<i>bktB</i>	<i>R. eutropha</i> H16	Acetyltransferase, broad substrate range (C <sub>4</sub> -C <sub>6</sub> )	Slater, 1998
<i>hbd</i>	<i>C. acetobutylicum</i> 824	Dehydrogenase, forms S stereoisomer product	Boynton, 1996
<i>phaA</i>	<i>R. eutropha</i> H16	Acetyltransferase, used in biopolymer synthesis	Schubert, 1988
<i>phaB</i>	<i>R. eutropha</i> H16	Dehydrogenase, forms R stereoisomer product	Schubert, 1988
<i>tesB</i>	<i>E. coli</i> K12	Thioesterase, Very broad substrate range (C <sub>4</sub> -C <sub>16</sub> )	Huisman, 1991
<i>thil</i>	<i>C. acetobutylicum</i> 824	Acetyltransferase, high activity	Stim-Herndon, 1995

Tseng et al, 2009. *Appl. Environ. Microbiol.* 75(10):3137-3145. >2 g/L R- or S- 3HB

# 3-Hydroxyvalerate Synthesis

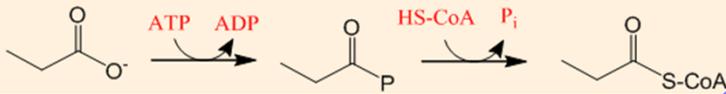


# CoA-activation Enzymes



Fatty Acids

**Ptb-Buk** from *C. acetobutylicum*  
- encoding Phosphotransbutyrylase, Butyrate Kinase



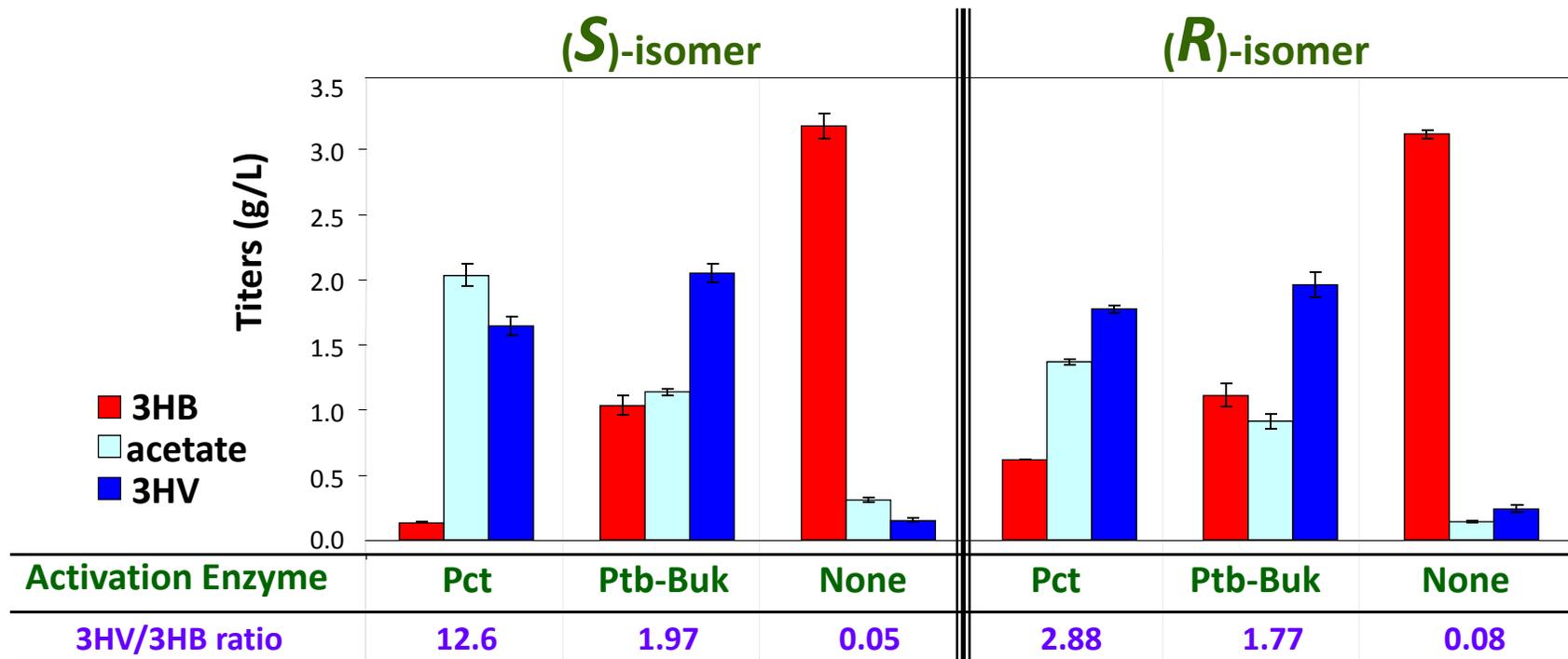
**Pct** from *Megasphaera elsdenii*  
- encoding Propionate CoA Transferase



Fatty Acyl-CoA

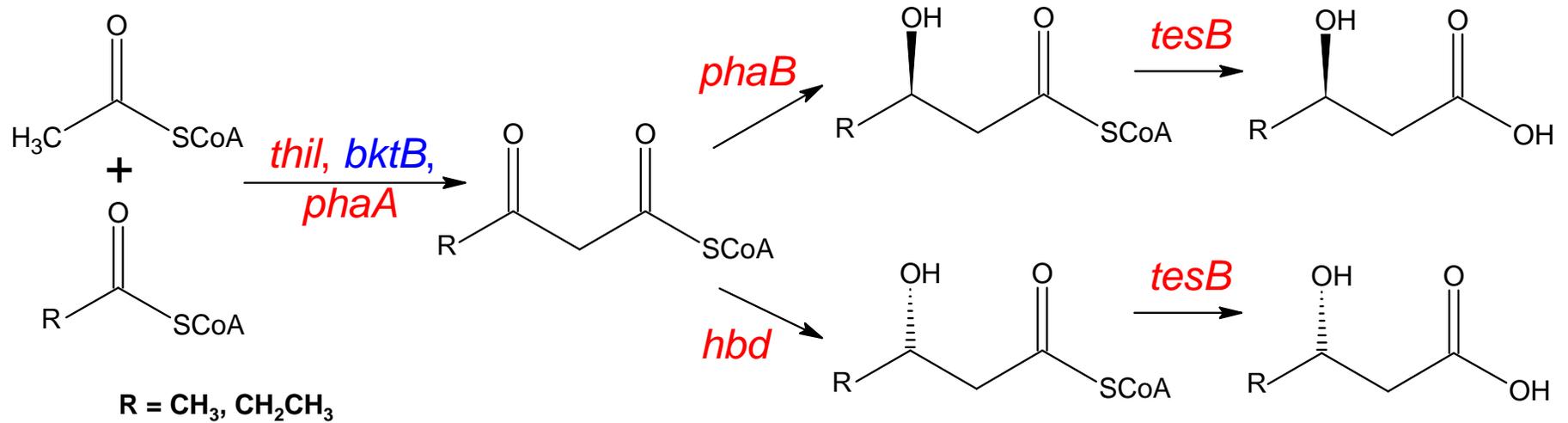
# Chiral 3HV Production

- ✓ Activation of propionate is crucial
- ✓ Activation mechanism determines the product distribution

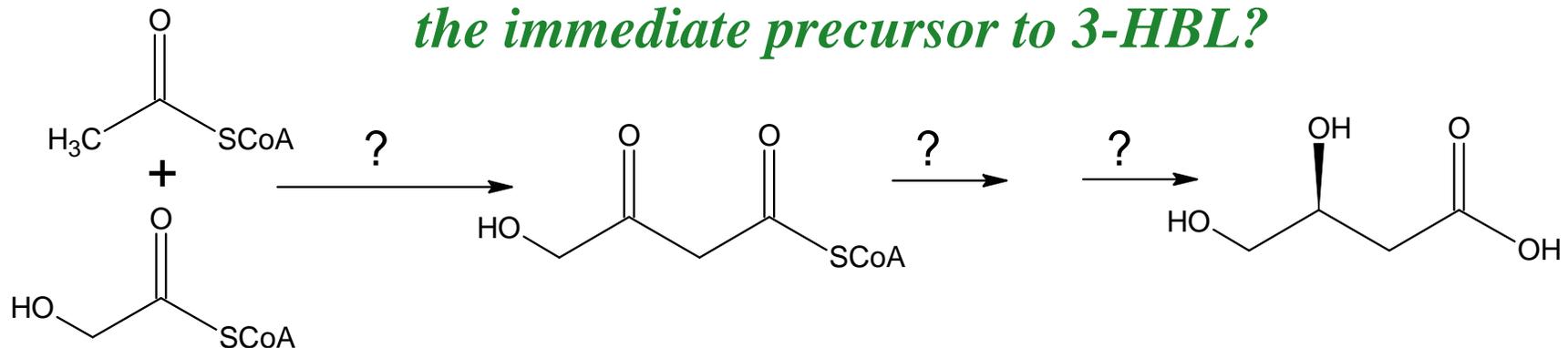


# From 3HB/3HV to DHBA?

## *3-hydroxybutyrate & 3-hydroxyvalerate biosynthetic pathway*

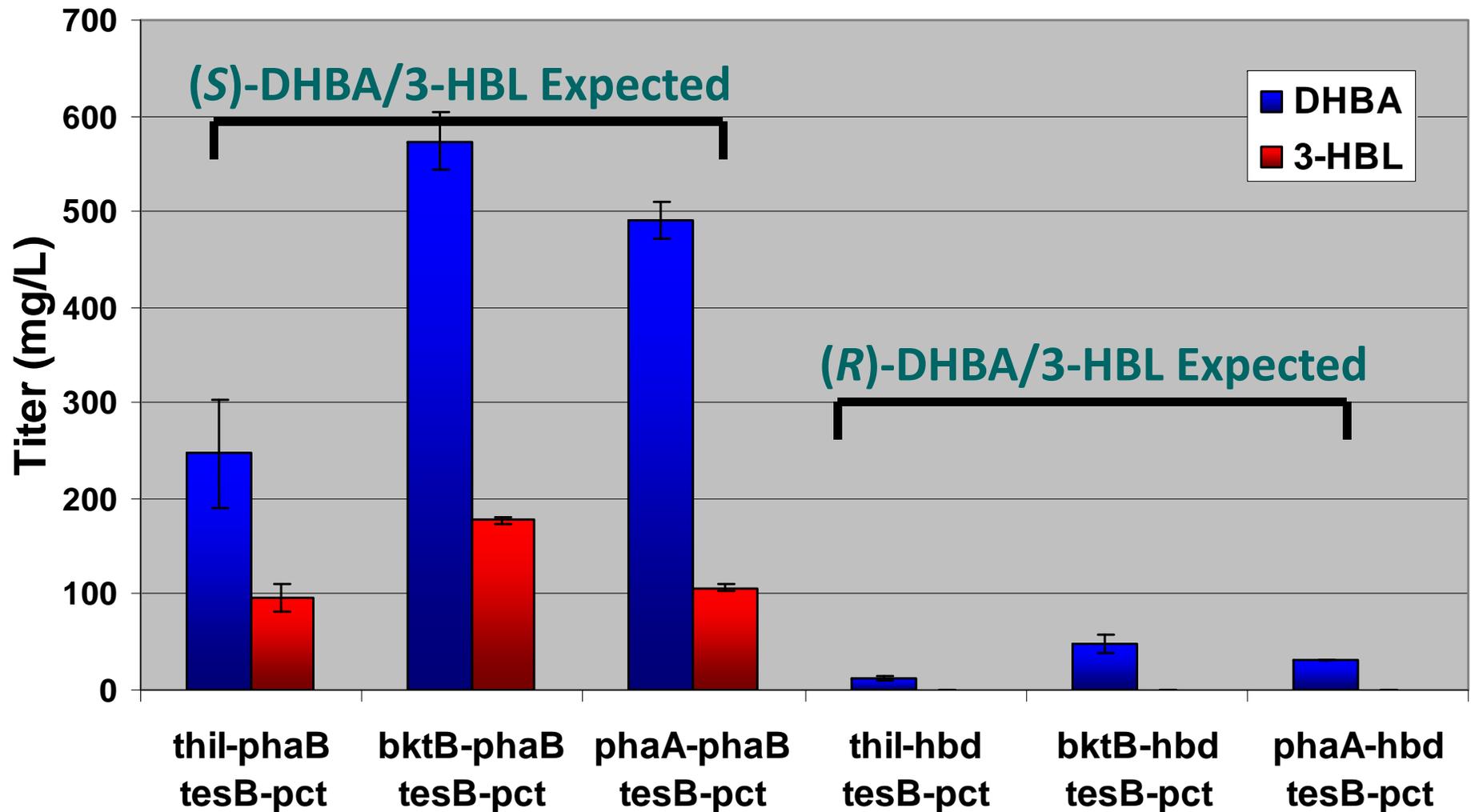


*Can this pathway be adapted to make DHBA,  
the immediate precursor to 3-HBL?*



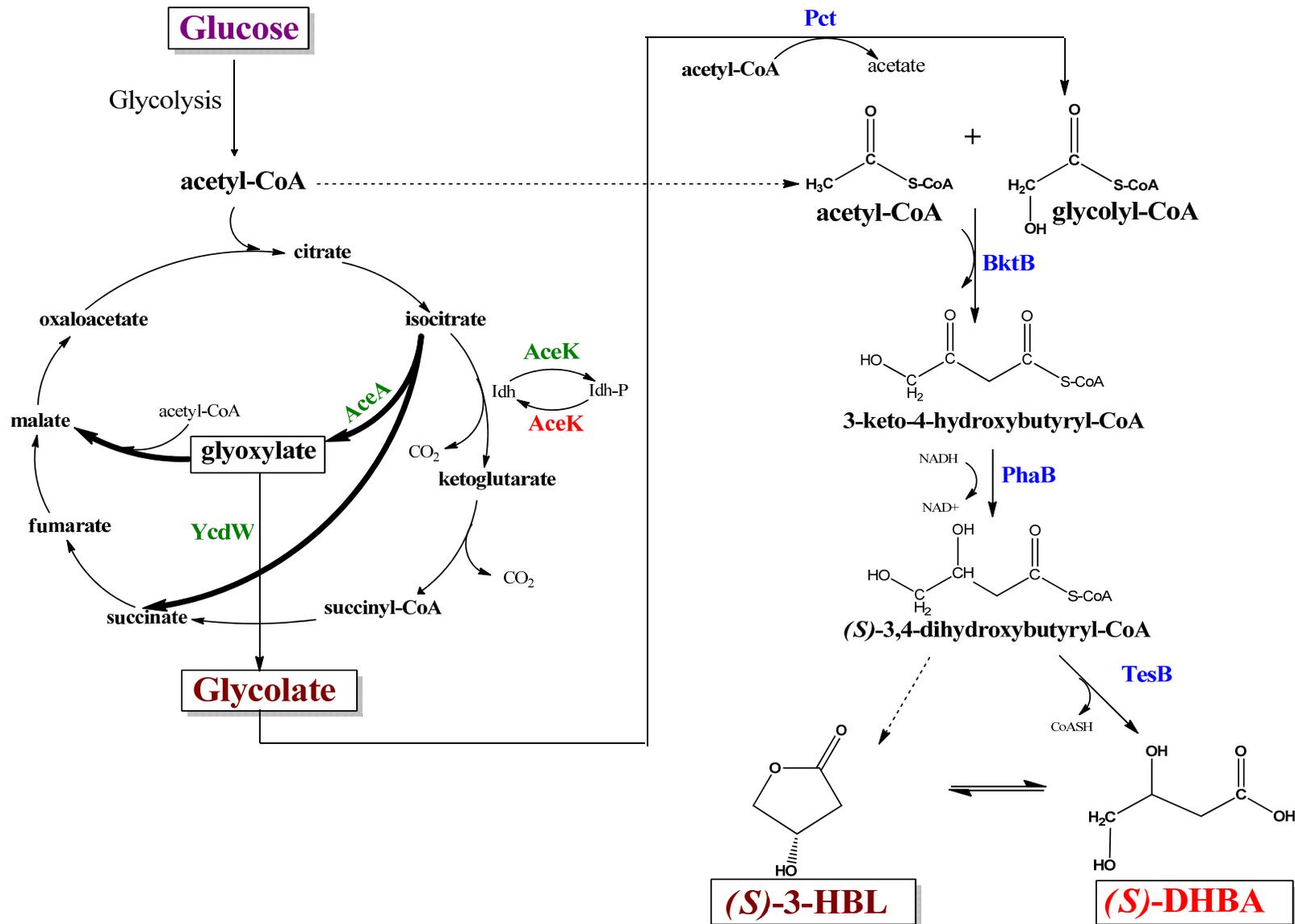
# Production of 3,4-Dihydroxybutyrate (DHBA)

## Glucose + Glycolate

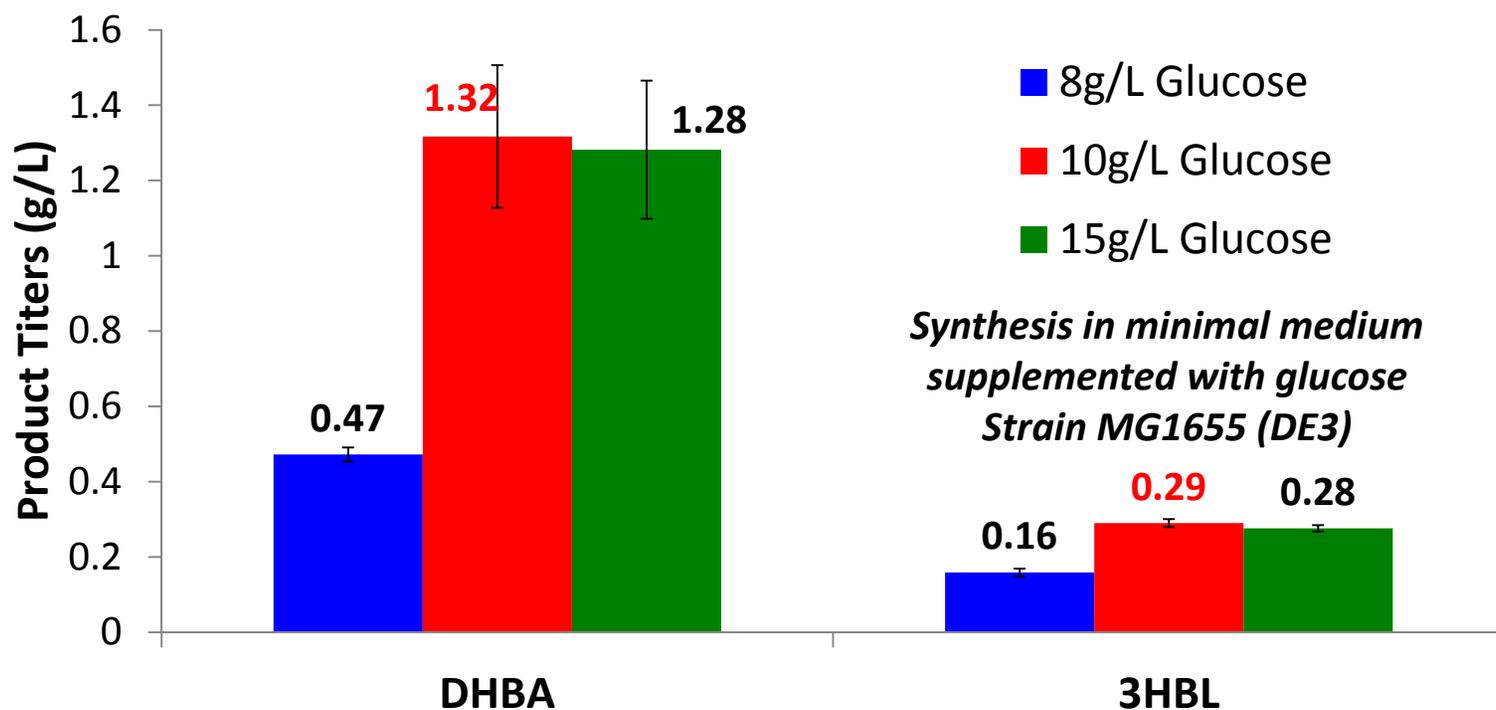


All cultures were *E. coli* MG1655(DE3) *endA*<sup>-</sup> *recA*<sup>-</sup> grown in LB for 72 hours and were supplied with glycolate.

# Direct Synthesis of Glycolate, DHBA and 3-HBL from Glucose

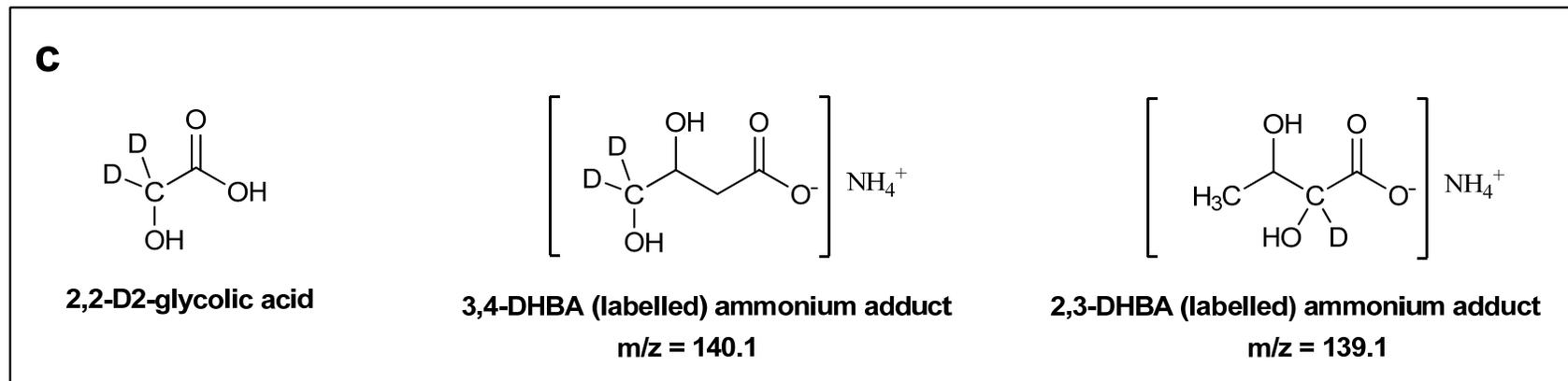
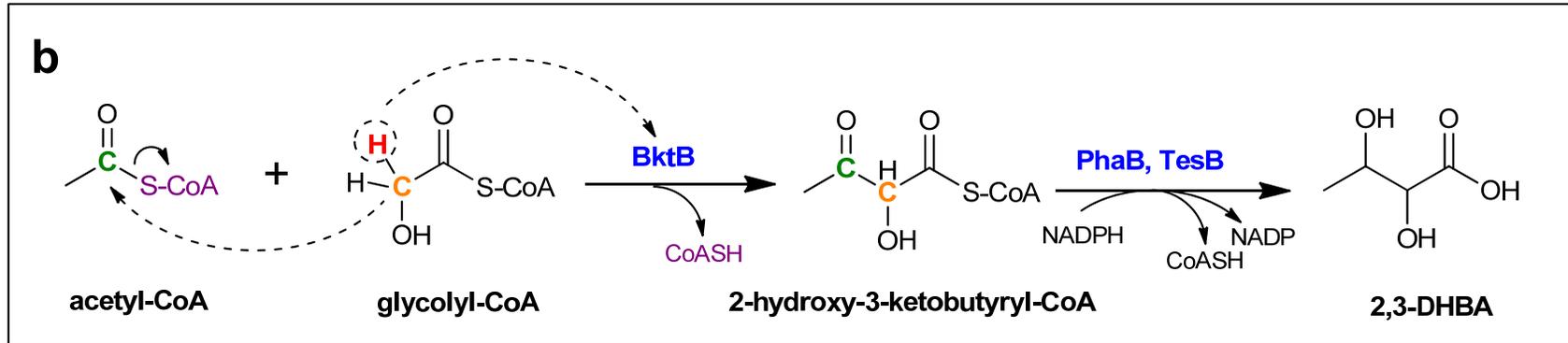
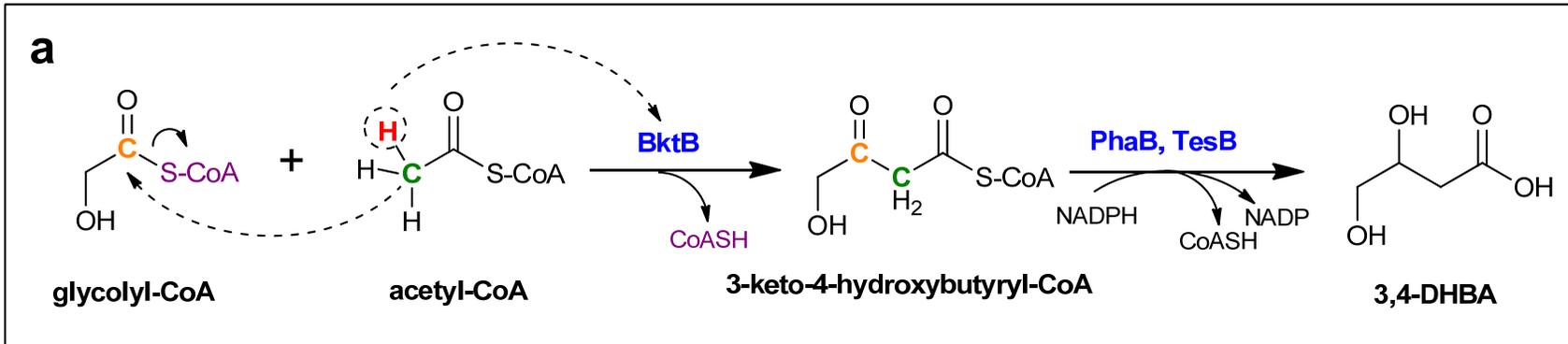


# Effect of Glucose Concentration on DHBA



Glucose Feed	Molar Yield on Glucose	% of Theoretical Yield	$\frac{([3,4\text{-DHBA}] + [3\text{HBL}])}{[3\text{HB}]}$
0.8%	0.095	14.4	3.514
1.0%	<b>0.141</b>	<b>21.3</b>	2.557
1.5%	0.136	20.6	2.242

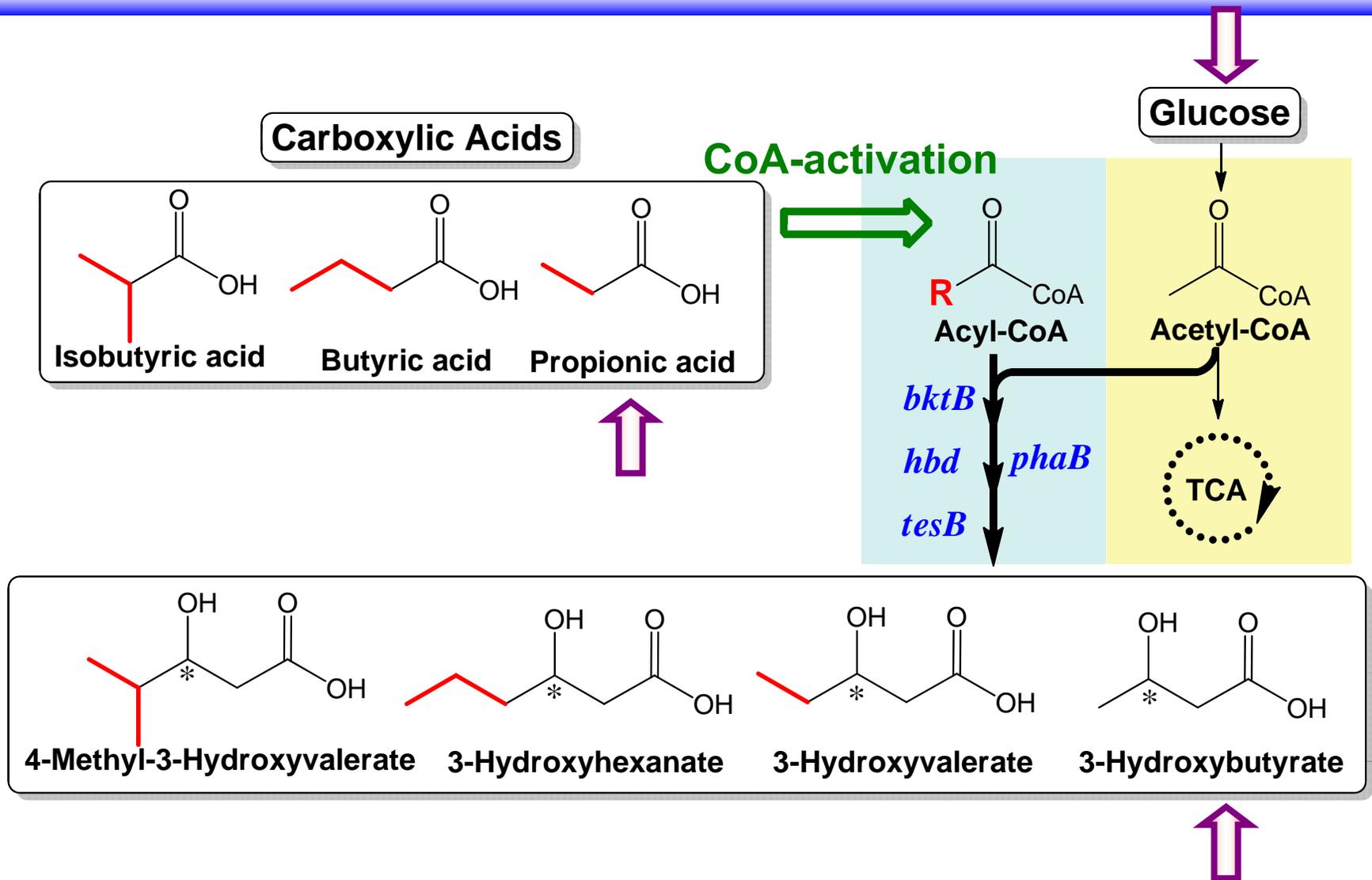
# An Unexpected Product



Pharma

Materials

# Extending the Hydroxyacid Pathway



~200 mg/L **4Me-(R)-3HV** ~140 mg/L **(R)-3HH** ~2 g/L **(R)-3HV** ~3 g/L **(R)-3HB**  
 ~2 g/L **(S)-3HV** ~2 g/L **(S)-3HB**

# Summary of Hydroxyacids Production

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- Established a versatile platform for biological synthesis of chiral hydroxyacids.
- ***Demonstrated 1<sup>st</sup> pathway for biological production of 3-hydroxybutyrolactone from simple (and sole) carbohydrate substrates.***
- Reliance on promiscuity of enzymes results in wide range of productivities for novel substrates.
  - **Bioprospecting and Protein Engineering**

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Dr. Sang-Hwal Yoon

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